Curtain System

ASSEMBLY MANUAL

v5.1 | April 2024

ROLLEASE ACMEDA
PRECISION IN MOTION

CONTENTS

DISCLAIMER

INTRODUCTION

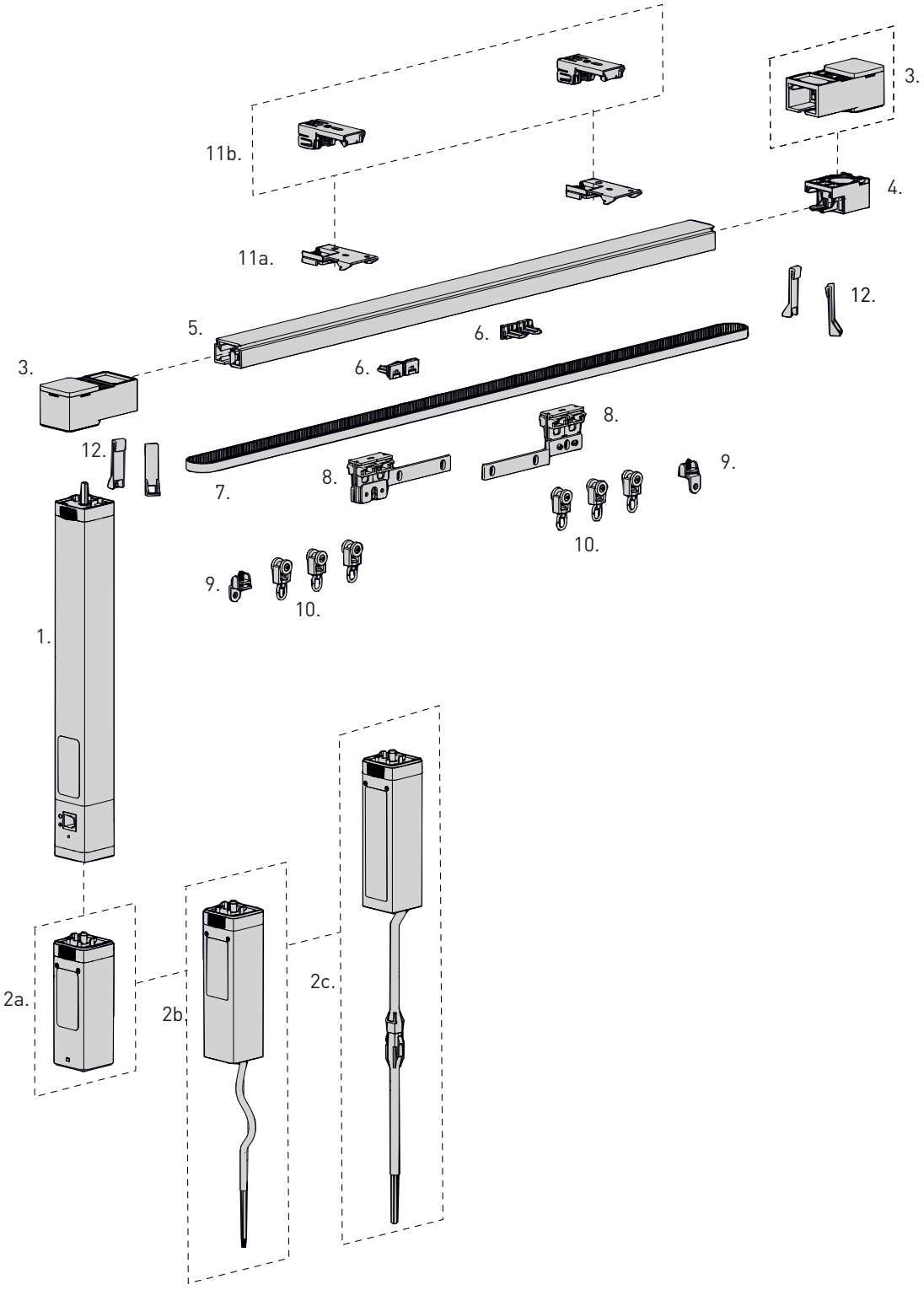
This Product Specifications manual for CURTAIN SYSTEM has been produced by Rollease Acmeda to supply the necessary information for the safe and correct installation of CURTAIN SYSTEM.

DISCLAIMER

Rollease Acmeda has used reasonable care in preparing the information included in this document, but makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the persons receiving the information will make their own determination as to its suitability for their purposes prior to use. Rollease Acmeda assumes no liability whatsoever for any damages incurred by you resulting from errors in or omissions from the information included herein. Rollease Acmeda reserves the right to make changes without further notice to any products to improve reliability, function or design.

ROLLEASE ACMEDA

GENERAL SCHEMATIC



SYSTEM INDEX:

1. Versa Drapery Motor
2a. Versa Battery Module
2b. Versa Module 6.1m [20'] Cord (120V) - US ONLY
2c. Versa Module 2.5m [8.2'] Cord (240V) - AU ONLY
3. Versa Motor End "S" Track Pulley
4. Versa Return "S" Track Pulley
5. Curtain Track
6. Belt Fastening Buttons
7. Rubber Belt
8. Master Carrier
9. Stopper
10. Runners
11. Ceiling Bracket
12. End Hook

BILL OF MATERIALS

					QUANTITIES & DEDUCTIONS	
					MOTORIZED / STRAIGHT TRACK	
	PART NUMBER	DESCRIPTION	U.O.M	REGION	ONE WAY	CENTRE DRAW
DRIVE UNIT	MT03-0401-xxx004	AUTOMATE | Motor End Pulley "S" Track	PIECE	GL	1	2
	MT03-0401-xxx013	AUTOMATE | Return Pulley "S" Track	PIECE	GL	1	
	CU21-0201-xxx003	End Hook	PIECE	AU	2	4
	CU21-0201-xxx004	Snap End Hook	PIECE	GL	2	4
CURTAIN TRACK	CU21-0101-xxx580	Curtain Track - 5.8m	mm	GL	W - 92mm (3.61")	W - 118mm (4.65")
	MTDR-BELT	Rubber Belt	mm		see TRACK & BELT DEDUCTIONS in Section A	
	CU21-0301-158001	Belt Fastening button	PIECE		2	4
	CU21-0601-xxx000	Track Joiner	PIECE		as required	
	CU21-0401-010010	End Hook Stopper	PIECE		1	4
	CU21-0401-010009	End Stopper	PIECE		1	
CARRIERS	CU21-0401-010020	Master Carrier (Non S-Fold)	PIECE	GL	1	2
	CU21-0401-062006	S-Fold Master Carrier Overlap	PIECE		1	1
	CU21-0401-062007	S-Fold Master Carrier Underlap	PIECE			1
	CU21-0410-010001	S-Fold Centre DRAW Arm Kit	PIECE			2
	CU21-0410-069003	S-Fold Master Carrier Body	PIECE			2
NON S-FOLD	CU21-0401-xxx001	Runners	PIECE	GL	see RUNNERS & BRACKETS CHART in Section A	
S-FOLD	CU21-0401-062012	S-Fold Runner	ROLL			
	CU21-0401-062013	S-Fold Snap Button Pendant	PIECE			
	CU21-0401-062004	S-Fold Snap Tape -Roll	mm			
MOTOR	MT01-2101-xxx002	Versa Curtain Motor	PIECE	GL	1	1
POWER MODULE	MT03-0305-xxx004	Automate Drapery Battery Module	PIECE	GL	1	
	MT03-0305-xxx012	Automate Versa AC Module 2.5m Cord	PIECE	AU		
	MT03-0305-069005	Automate Versa AC Module 3m Cord	PIECE	US	1	
	MT03-0305-069006	Automate Versa AC Module 6.1m Cord	PIECE	US	1	
REMOTE	MT02-0101-xxx004	AUTOMATE | PUSH 5 Channel	PIECE	GL	1	
BRACKETS	MT03-0401-xxx012	Drape Ceiling Mount Clip	Piece	GL	see RUNNERS & BRACKETS CHART in Section A	
	CU21-0501-xxx001	Ceiling Bracket	Piece			
	CU21-0501-xxx002	Single Face Fix Bracket Base	SET			
	CU21-0501-062003	Double Face Fix Bracket Base	SET		as required	
FABRIC & HOOKS	Not Supplied	Fabric Width	mm	-	W x F	
	Not Supplied	Fabric Hooks (for Pencil Pleat)	PIECE	-	see RUNNERS & BRACKETS CHART in Section A	
	Not Supplied	Fabric Hooks (for S-Fold)	PIECE	-		

NOTES:

2 TRACK LENGTHS REQUIRED FOR SPANS > 5.8m
W = FINISHED WIDTH
F = FULLNESS

RUNNERS & BRACKETS CHART

RUNNERS & BRACKETS CHART						
TRACK SIZE (mm)	TRACK SIZE (in)	CEILING BRACKETS	NON S-FOLD RUNNERS	(S-FOLD) RUNNERS		
			ONE WAY & CENTRE DRAW SYSTEM	ONE WAY SYSTEM	CENTRE DRAW SYSTEM	
			ALL MASTER CARRIERS	OVERLAP MASTER CARRIER	OVERLAP + UNDERLAP MASTER CARRIER	CENTRE DRAW MASTER CARRIER
600	23.6	2	6	8	8	8
900	35.4	2	9	14	12	16
1200	47.2	2	12	18	16	20
1500	59.1	2	15	24	24	24
1800	70.9	2	18	28	28	28
2100	82.7	2	21	34	32	36
2400	94.5	3	24	38	36	40
2700	106.3	3	27	44	44	44
3000	118.1	3	30	48	48	48
3300	129.9	4	33	54	52	56
3600	141.7	4	36	58	56	60
3900	153.5	4	39	64	64	64
4200	165.4	5	42	68	68	68
4500	177.2	5	45	74	72	76
4800	189.0	5	48	78	76	80
5100	200.8	6	51	84	84	84
5400	212.6	6	54	88	88	88
5700	224.4	6	57	94	92	96
6000	236.2	7	60	98	96	100
7000	275.6	8	70	116	116	116
7500	295.3	8	75	124	124	124
8000	315.0	9	80	132	132	132
8500	334.6	9	85	140	140	140
9000	354.3	10	90	148	148	148
9500	374.0	11	95	158	156	156
10000	393.7	11	100	166	164	164
10500	413.4	12	105	174	172	176
11000	433.1	12	110	182	180	184
11500	452.8	13	115	190	188	192
12000	472.4	13	120	198	196	200

ABOVE CHART IS INDICTIVE ONLY. QUANTITY WILL VARY DEPENDING ON TYPE OF CURTAIN, FULLNESS, ETC.

NOTES:

1. S-FOLD RUNNER BASED ON 60mm PITCH/ 100% FULLNESS.
2. INCLUSIVE OF END HOOK AND MASTER CARRIER.

TRACK & BELT DEDUCTIONS

VERSA SYSTEM - TRACK & BELT DEDUCTIONS					
TYPE	**MASTER CARRIERS**	**DRIVE UNIT**	**RETURN UNIT**	**TRACK LENGTH**	**BELT LENGTH**
ONE WAY	NON S-FOLD	1	1	W - 92mm (3.61")	(W x2) + 4mm (0.16")
	S-FOLD	1	1	W - 92mm (3.61")	(W x2) + 6mm (0.24")
CENTRE DRAW	NON S-FOLD	2	0	W - 118mm (4.65")	(W x2) + 8mm (0.31")
	S-FOLD OVERLAP+UNDERLAP	2	0	W - 118mm (4.65")	(W x2) - 6mm (0.24")
	CENTRE DRAW	2	0		

NOTES:

1. ABOVE FIGURES ARE FOR STRAIGHT TRACKS ONLY.

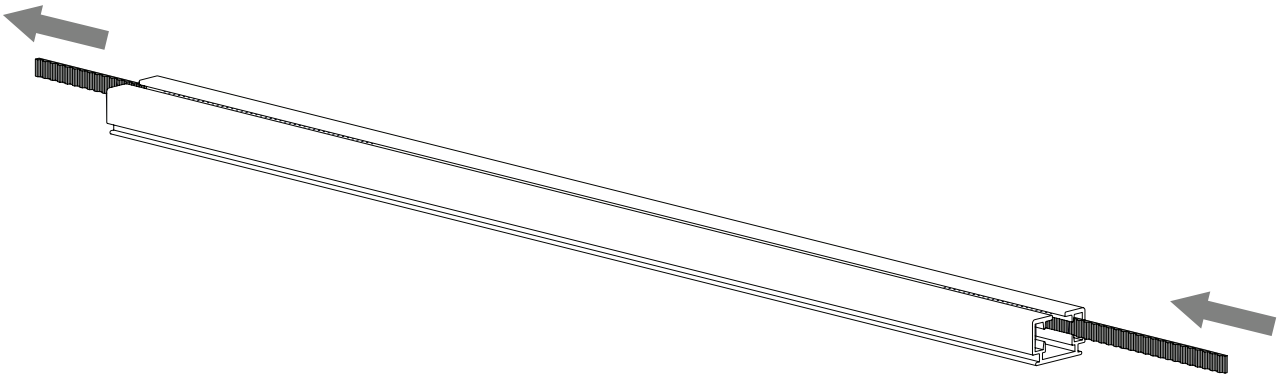
CENTRE DRAW

PART A – RUBBER BELT & MASTER CARRIER ASSEMBLY

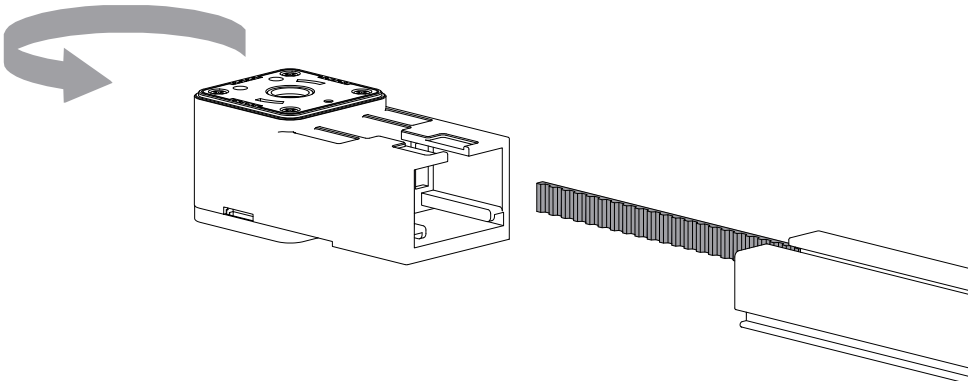
WARNING – ENSURE PROPER ORIENTATION OF THE MASTER CARRIER WHEN ASSEMBLING THE SYSTEM. THE MASTER CARRIER SHOULD BE ATTACHED TO THE BELT EXACTLY AS DESCRIBED AND DEPICTED IN THIS ASSEMBLY GUIDE TO ENSURE CORRECT SETTING AND FUNCTIONALITY OF THE MOTOR LIMITS.

CARRIERS: NON S-FOLD		
STRAIGHT TRACK	MASTER CARRIER	CU21-0401-010020

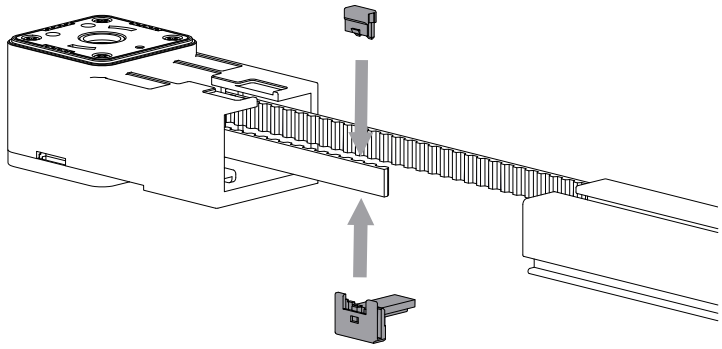
STEP 1 – FEED THE RUBBER BELT INTO THE RIGHT SIDE OF THE TRACK OPENING UNTIL IT EXITS THROUGH THE OTHER END

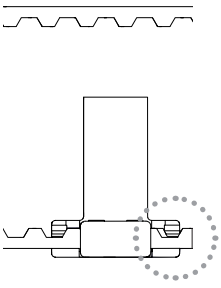


STEP 2 – FEED THE RUBBER BELT THROUGH THE DRIVE UNIT UNTIL IT EXITS ON THE OTHER SIDE OF THE SAME END



STEP 3 – ATTACH THE BELT FASTENING BUTTON TO THE BELT. LEAVE HALF A TOOTH (MAX) SPACE FREE AT THE END

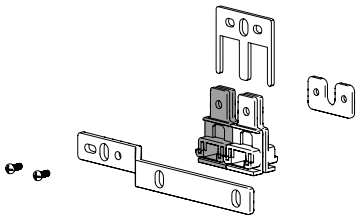


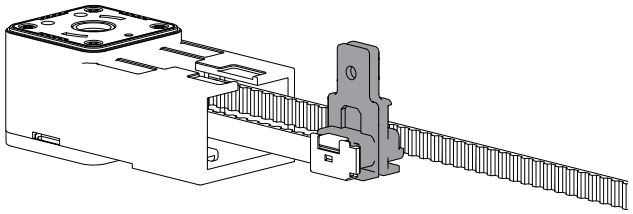


HALF TOOTH (MAX) SPACE

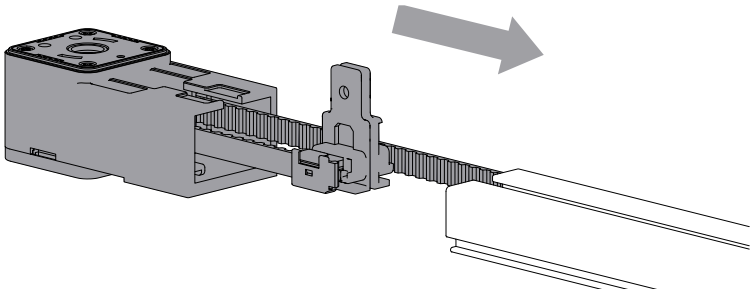
CENTRE DRAW

STEP 4 – DISASSEMBLE MASTER CARRIER. SLIDE THE BODY OF THE MASTER CARRIER ONTO THE SHAFT OF THE BELT FASTENING BUTTON



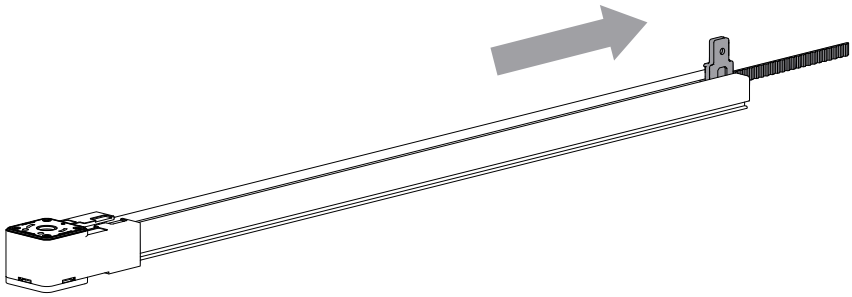


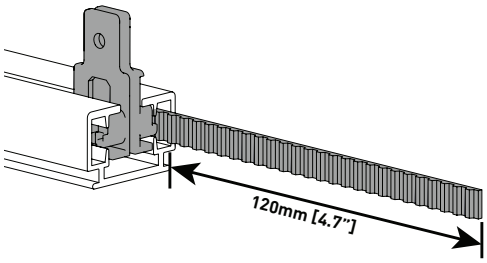
STEP 5 – FEED THE RUBBER BELT AND MASTER CARRIER BODY INTO THE CURTAIN TRACK



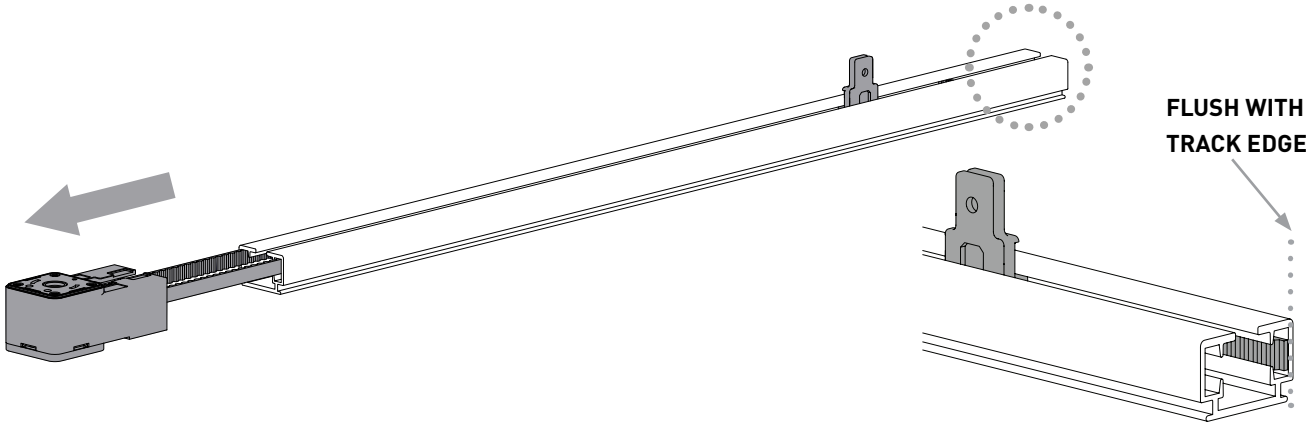
STEP 6 – SLIDE MASTER CARRIER BODY TO THE OTHER SIDE AND SLIDE DRIVE ONTO TRACK. ENSURE THE MASTER CARRIER BODY SITS FLUSH WITH THE END OF THE TRACK

Note: for a smooth function of the belt, ensure 120mm of belt is protruding.





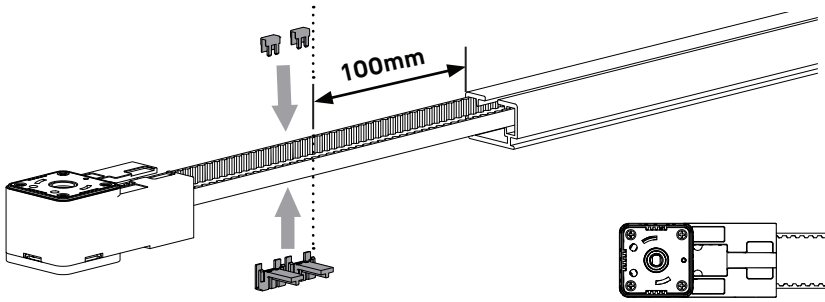
STEP 7 – PULL THE DRIVE UNIT OUT UNTIL THE PROTRUDING BELT SITS FLUSH WITH THE TRACK END FACE (HIGHLIGHTED BELOW)

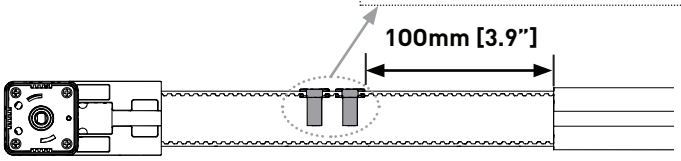


CENTRE DRAW

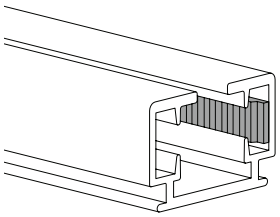
STEP 8 – FIX TWO BELT FASTENERS ONTO THE BELT. ENSURE THERE IS A 100MM SPACING BETWEEN THE TRACK EDGE AND FIRST BELT FASTENER

BELT FASTENERS ATTACHED TO OPPOSITE END AS STEP 3.
IF BELT FASTENERS ARE ON THE SAME SIDE, THE MASTER CARRIERS WILL NOT CLOSE AT THE CENTRE

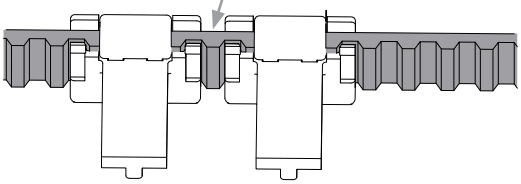




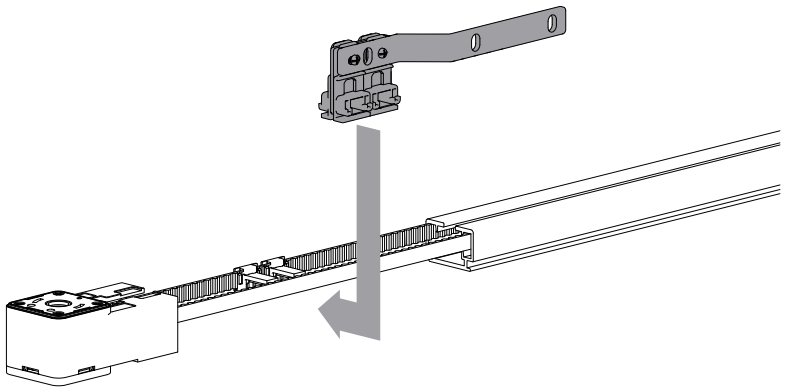
NOTE:
THE BELT END SHOULD ALWAYS BE FLUSH TO THE EXTRUSION (ON OPPOSITE END) WHEN ATTACHING THE BELT FASTENERS AT THE 100MM DISTANCE



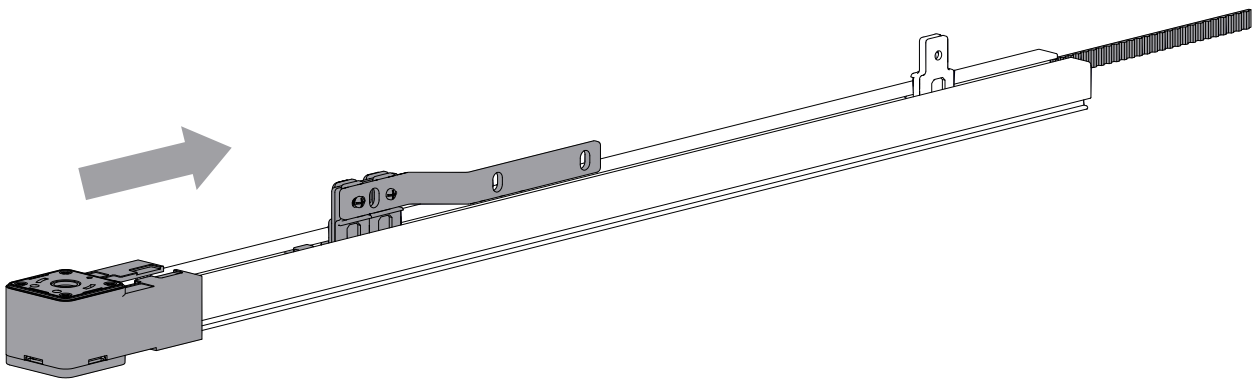
ENSURE 1 TOOTH SPACING BETWEEN FASTENERS



STEP 9 – FIT THE MASTER CARRIER (FULLY ASSEMBLED) ONTO THE FASTENING BUTTONS

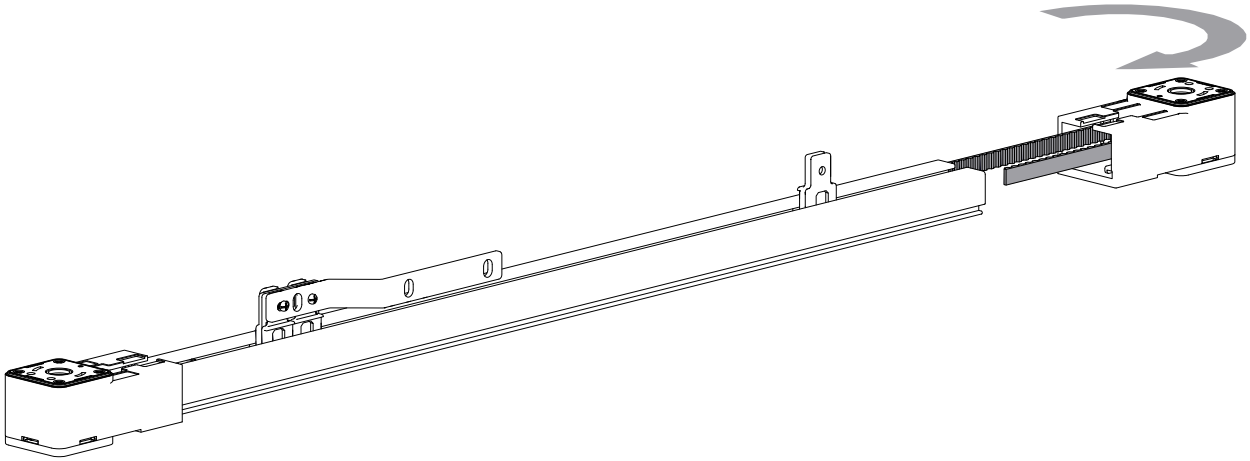


STEP 10 – SLIDE MASTER CARRIER INTO THE TRACK AND FIT THE DRIVE UNIT TO THE TRACK

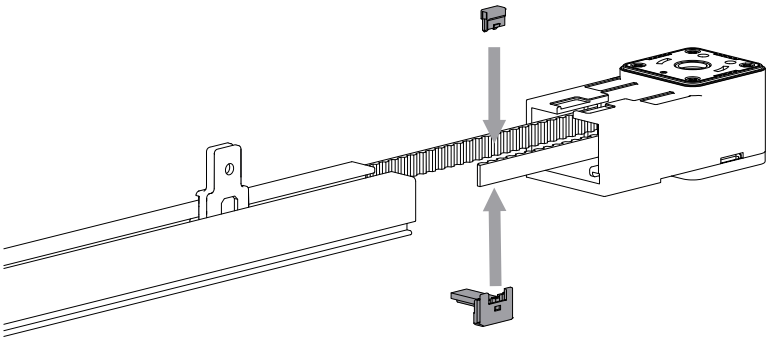


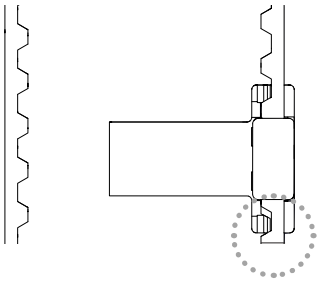
CENTRE DRAW

STEP 11 – FEED THE RUBBER BELT THROUGH THE NEXT DRIVE UNIT



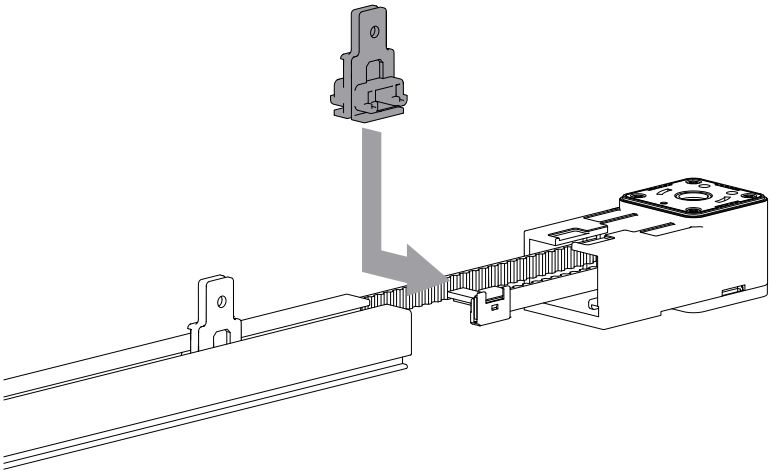
STEP 12 – ATTACH THE LAST BELT FASTENING BUTTON TO THE END BELT. ENSURE TO LEAVE HALF TOOTH (MAX) SPACE BETWEEN EDGE OF BELT AND BELT FASTENER



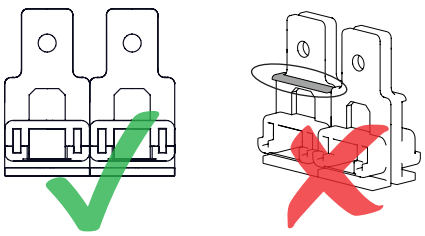


HALF TOOTH (MAX) SPACE

STEP 13 – SLIDE THE REMAINING MASTER CARRIER BODY (DISASSEMBLED IN STEP 4) OVER THE SHAFT OF THE BELT FASTENING BUTTON

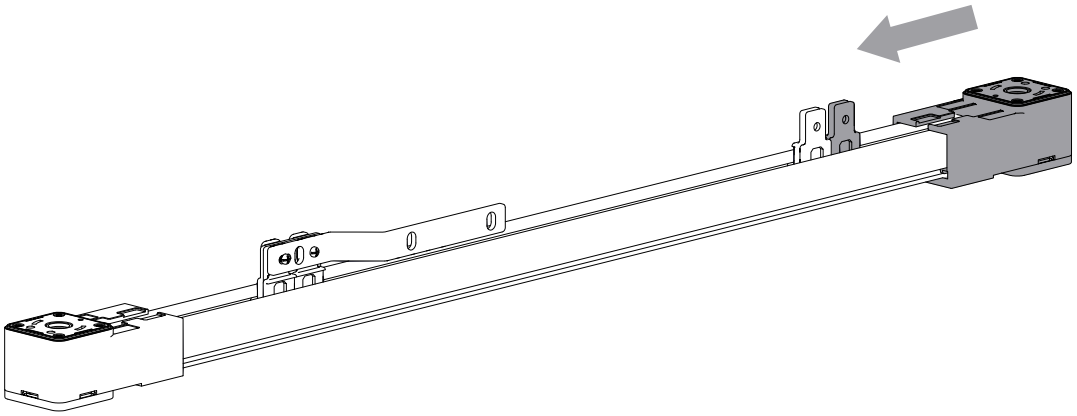


ENSURE PLASTIC MASTER CARRIERS MATCH & THE STEP ON THE PLASTIC STEP SITS ON THE OPPOSITE END (AS SHOWN BELOW)

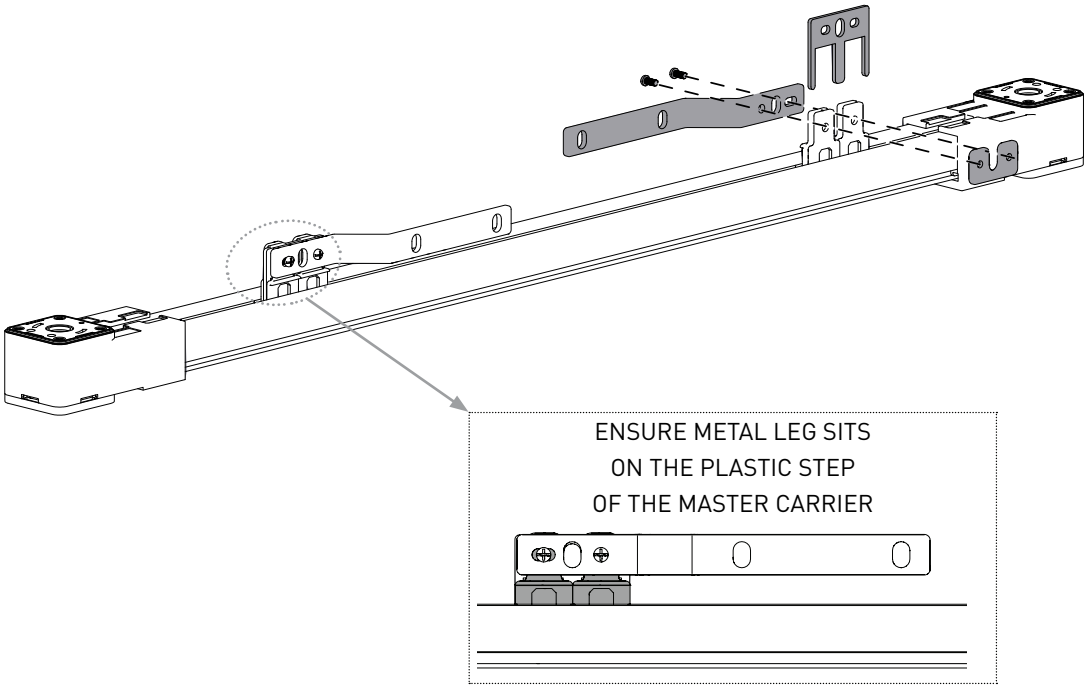


CENTRE DRAW

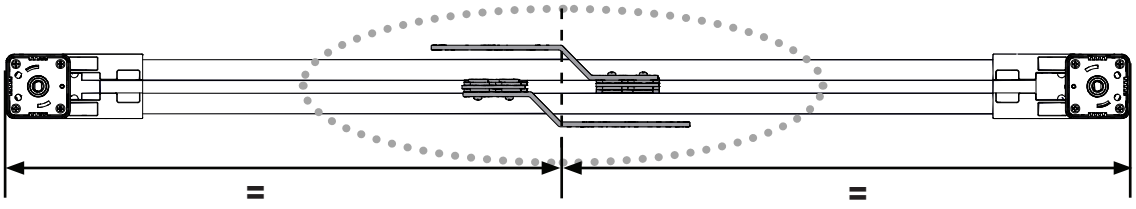
STEP 14 – SLIDE THE ASSEMBLED SINGLE BELT FASTENING BUTTON INTO THE TRACK, UNTIL IT MEETS THE MATCHING MASTER CARRIER BODY, WHILE PUSHING THE TRACK INTO THE DRIVE UNIT.



STEP 15 – REASSEMBLE THE MASTER CARRIER. THIS CLOSES THE BELT LOOP



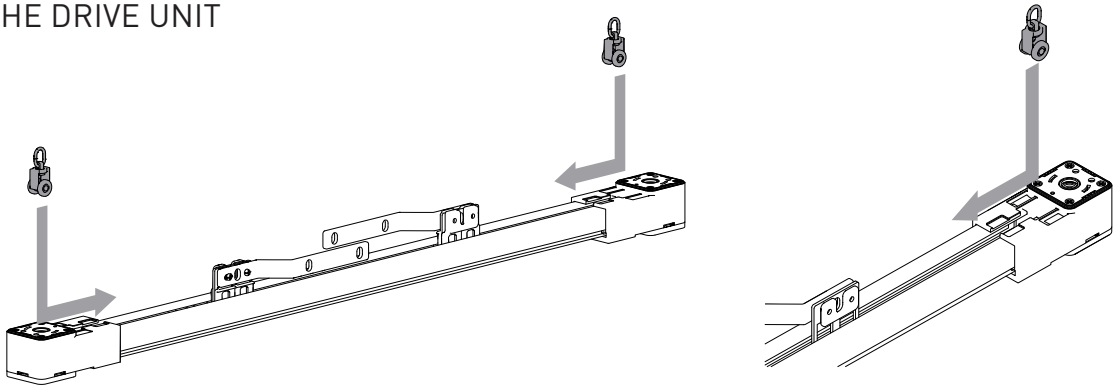
Note: Ensure master carrier arms are on the opposite sides of the track and both master carriers are centred on the track.



CENTRE DRAW

PART B: RUNNERS & STOPPER ASSEMBLY

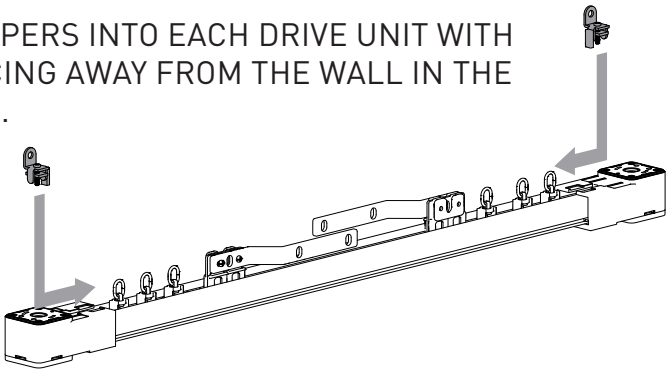
STEP 1 – SLIDE THE RUNNERS INTO EACH END OF THE TRACK THROUGH THE OPENING OF THE DRIVE UNIT

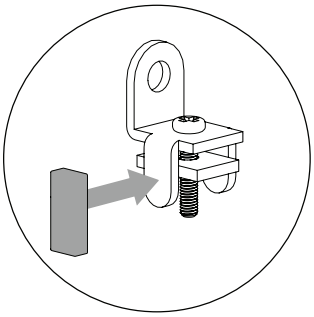


STEP 2 -

I) ATTACH THE SELF-ADHESIVE BUMPER ON THE LUG FACING THE MASTER CARRIER OF BOTH STOPPERS.

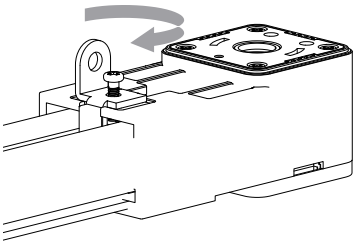
II) INSTALL THE STOPPERS INTO EACH DRIVE UNIT WITH THE HOOK LINKS FACING AWAY FROM THE WALL IN THE INSTALLED POSITION.



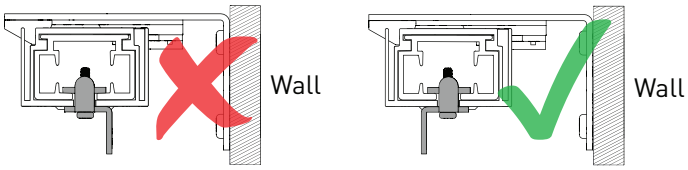


RIGHT HAND STOPPER SHOWN

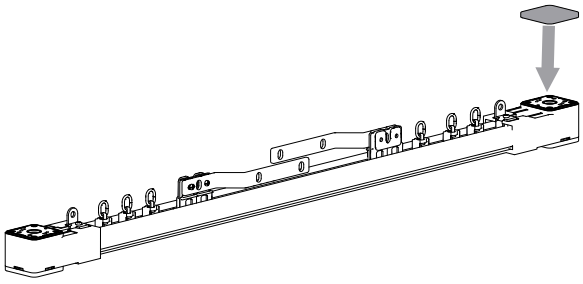
III) FASTEN THE SCREW TO LOCK THE STOPPER IN POSITION TO FIX THE DRIVE UNIT TO THE TRACK



HOOK ORIENTATION CHECK



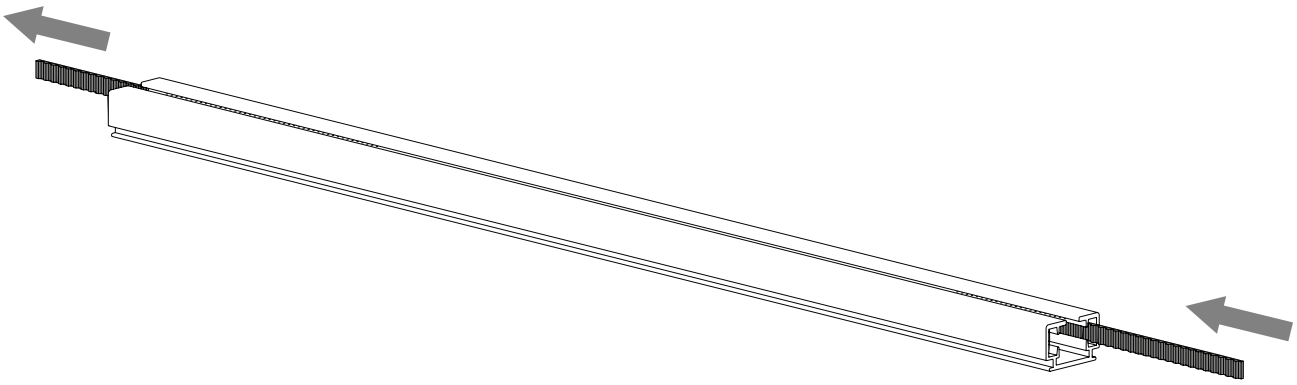
STEP 3 – CLIP THE DRIVE UNIT COVER ONTO THE DRIVE UNIT THAT IS NOT THE MOTOR DRIVE



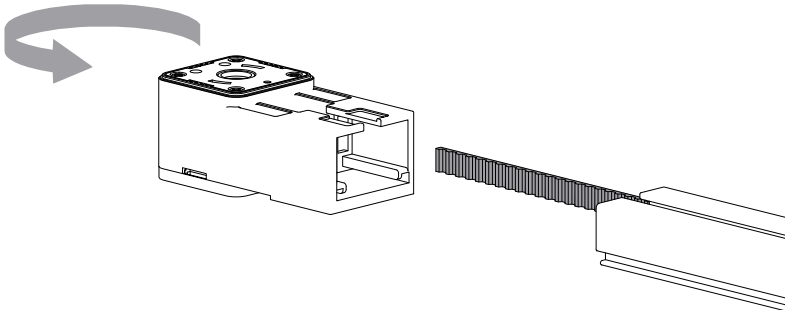
ONE WAY

PART A: RUBBER BELT & MASTER CARRIER ASSEMBLY

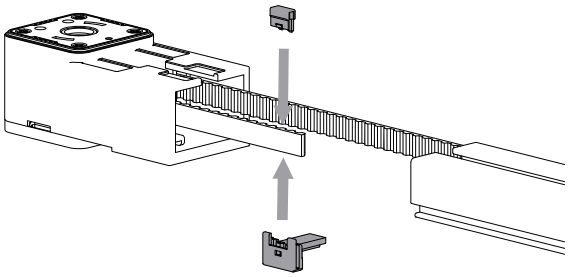
STEP 1 – FEED THE RUBBER BELT INTO THE RIGHT SIDE OF THE TRACK OPENING UNTIL IT EXITS THROUGH THE OTHER END

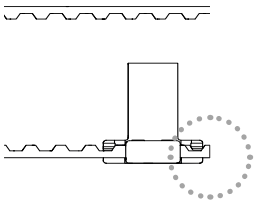


STEP 2 – FEED THE RUBBER BELT THROUGH THE DRIVE UNIT UNTIL IT EXITS ON THE OTHER SIDE OF THE SAME END



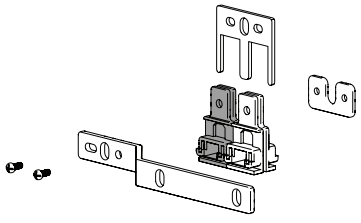
STEP 3 – ATTACH THE BELT FASTENING BUTTON TO THE BELT. LEAVE HALF A TOOTH SPACE FREE AT THE END

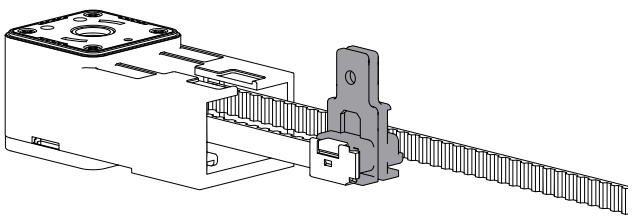




LEAVE HALF TOOTH SPACE (MAX)
AFTER BELT FASTENER

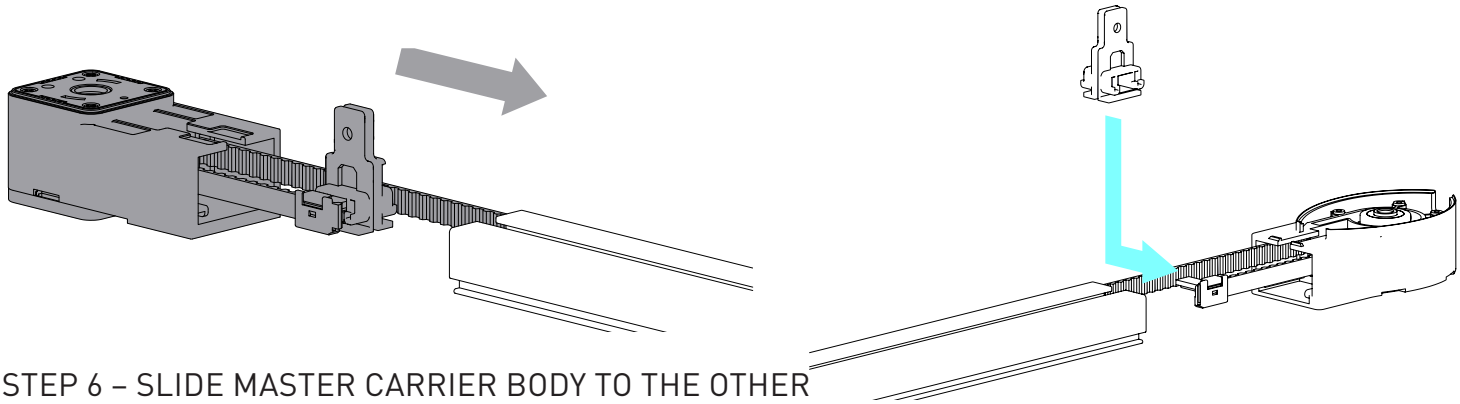
STEP 4 – DISASSEMBLE MASTER CARRIER. SLIDE THE BODY OF THE MASTER CARRIER ONTO THE SHAFT OF THE BELT FASTENING BUTTON





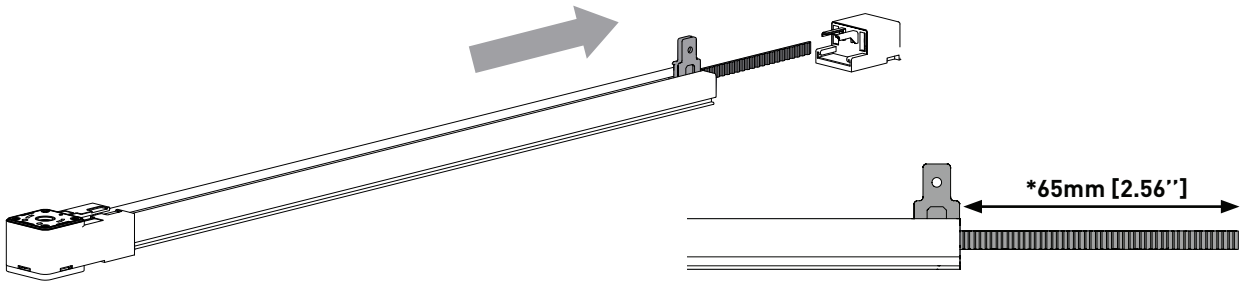
ONE WAY

STEP 5 – FEED THE RUBBER BELT AND MASTER CARRIER BODY INTO THE CURTAIN TRACK



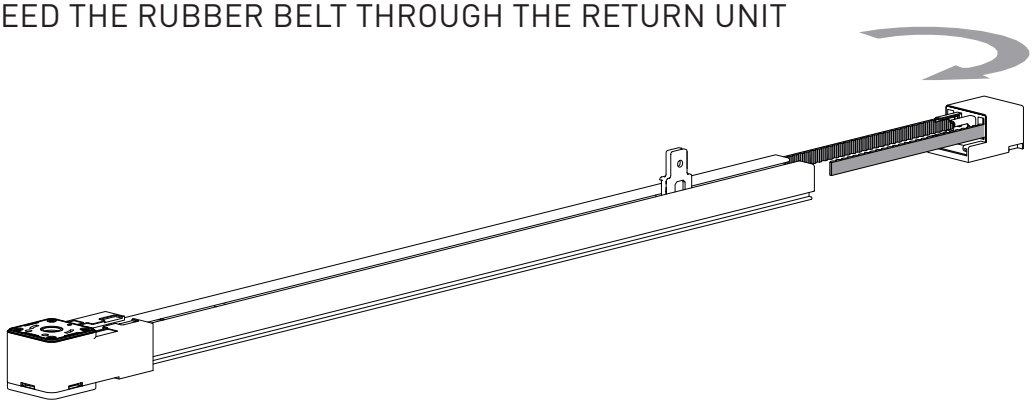
STEP 6 – SLIDE MASTER CARRIER BODY TO THE OTHER TRACK. ENSURE THE MASTER CARRIER BODY SITS FLUSH WITH THE END OF THE TRACK

Note: for a smooth function of the belt, ensure 65mm of belt is protruding.

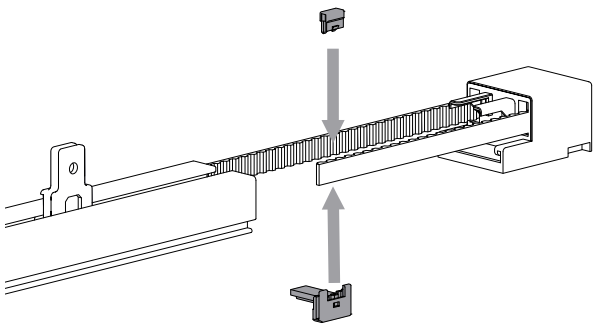


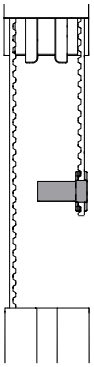
*Note: 120mm [4.72"] if using Drive Unit or attaching drive unit last.

STEP 7 – FEED THE RUBBER BELT THROUGH THE RETURN UNIT



STEP 8 – ATTACH THE LAST BELT FASTENING BUTTON TO THE END BELT. ENSURE TO LEAVE HALF TOOTH SPACE (MAX) BETWEEN EDGE OF BELT AND BELT FASTENER



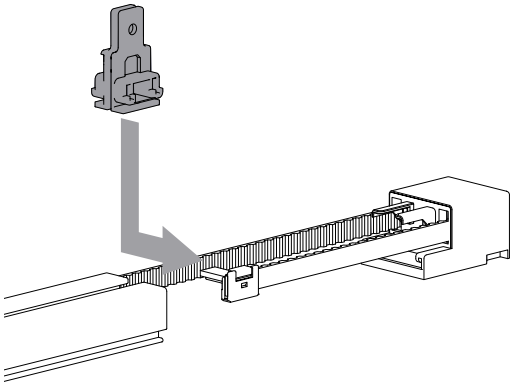


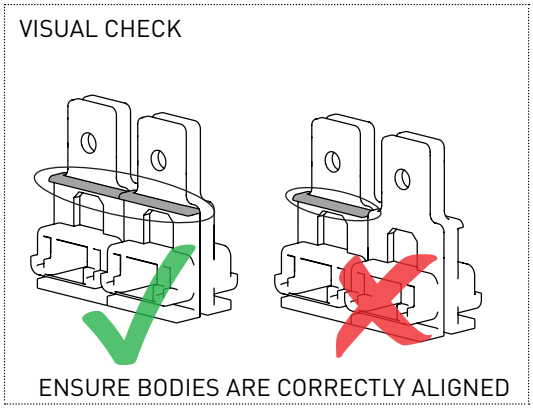
LEAVE HALF TOOTH SPACE (MAX) AFTER BELT FASTENER

ONE WAY

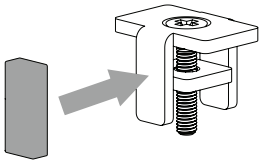
STEP 9 –

I) SLIDE THE REMAINING MASTER CARRIER BODY (DISASSEMBLED IN STEP 4) ONTO THE SHAFT OF THE BELT FASTENING BUTTON

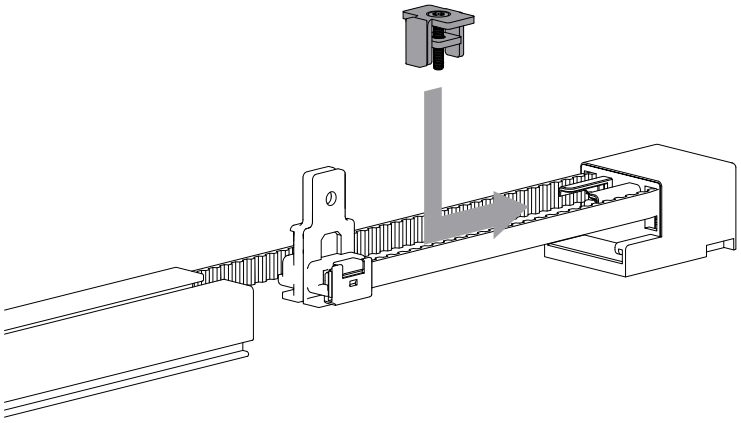




II) ATTACH SELF ADHESIVE BUMPER AS PER PART B, STEP 2

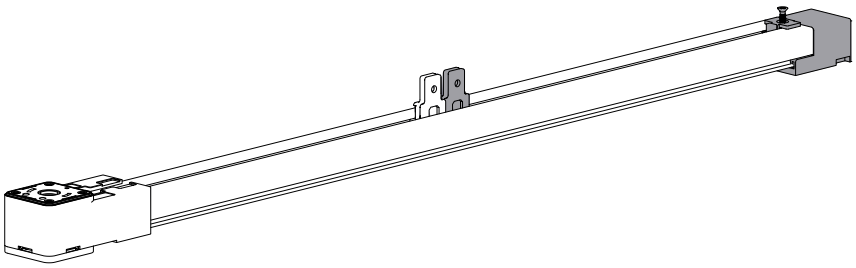


III) BEFORE SLIDING THE RETURN UNIT ONTO THE TRACK, INSERT THE STOPPER



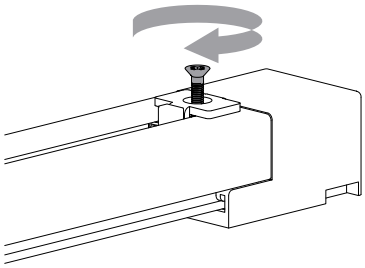
STEP 10 –

I) SLIDE THE ASSEMBLED SINGLE BELT FASTENING BUTTON INTO THE TRACK UNTIL IT MEETS THE MATCHING MASTER CARRIER BODY, WHILE PUSHING THE RETURN UNIT ONTO THE TRACK

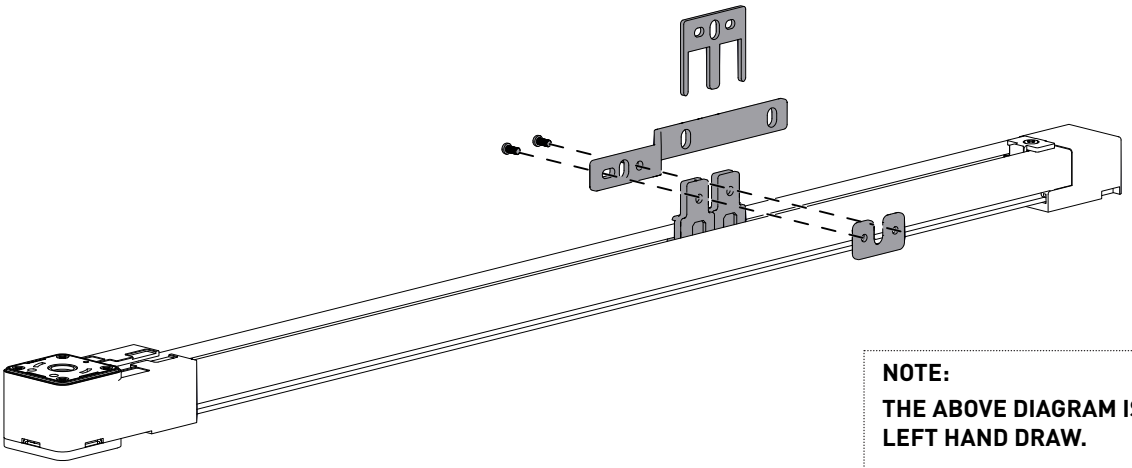


ONE WAY

II) FASTEN THE SCREW TO LOCK THE STOPPER IN POSITION



STEP 11 – REASSEMBLE THE MASTER CARRIER. THIS CLOSES THE BELT LOOP



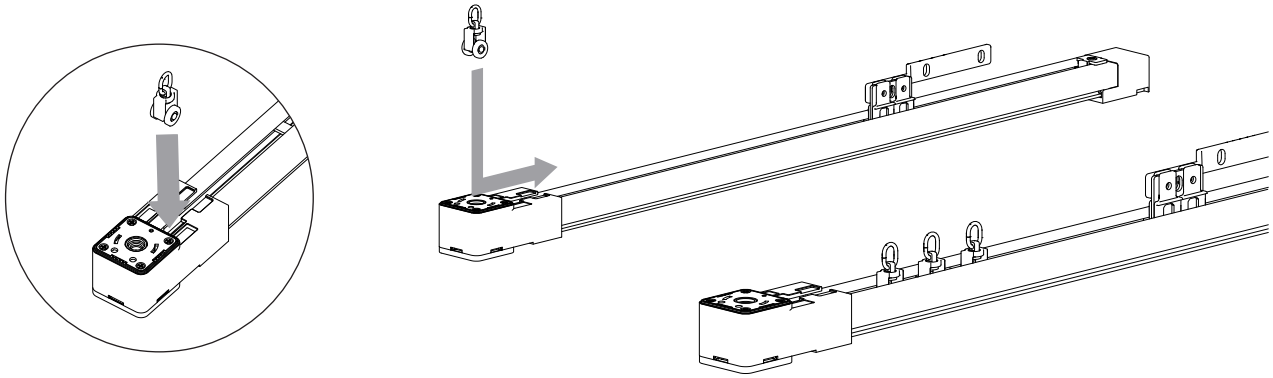
NOTE:

THE ABOVE DIAGRAM IS FOR A LEFT HAND DRAW.

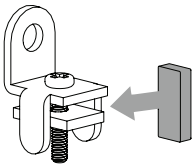
ONE WAY

PART B: RUNNERS & STOPPER ASSEMBLY

STEP 1 – SLIDE THE RUNNERS INTO TRACK THROUGH THE OPENING OF THE DRIVE UNIT

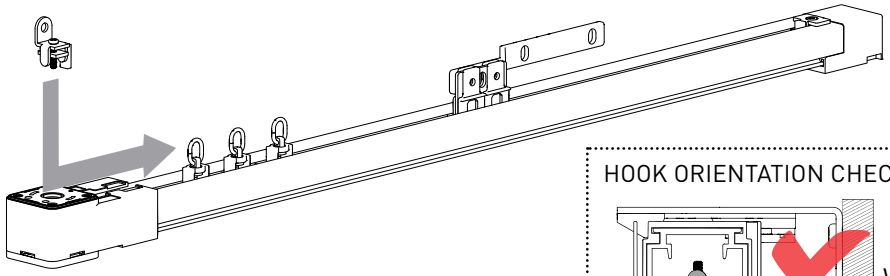


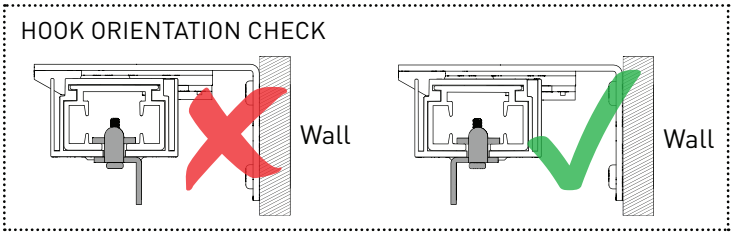
STEP 2 –



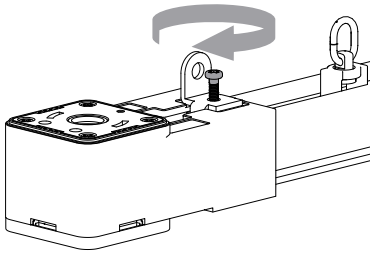
I) ATTACH SELF ADHESIVE BUMPERS AS PER PART B, STEP 2

II) INSTALL THE STOPPER INTO THE DRIVE UNIT, WITH THE HOOK LINKS FACING AWAY FROM THE WALL IN THE INSTALLED POSITION

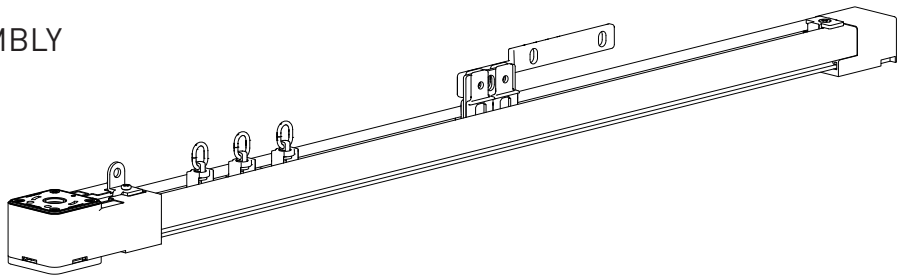




III) FASTEN THE SCREW TO LOCK THE STOPPER IN POSITION AND FIX THE DRIVE UNIT TO THE TRACK



FINISHED ASSEMBLY

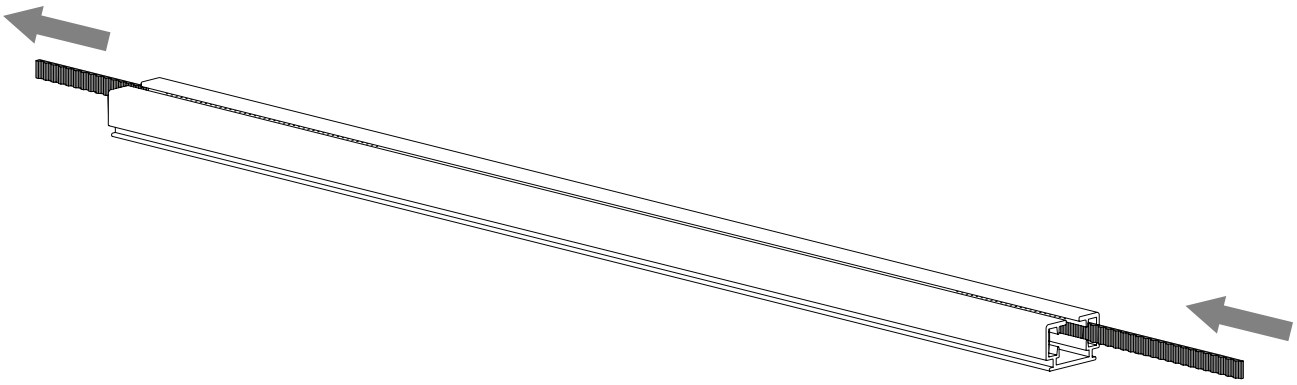


CENTRE DRAW - OPTION 1

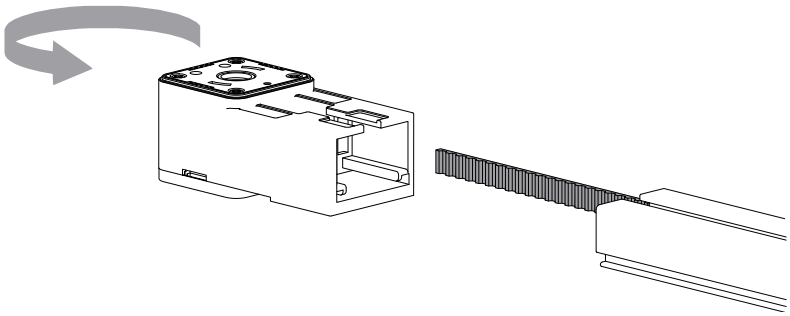
PART A – RUBBER BELT & MASTER CARRIER ASSEMBLY

CARRIERS: S-FOLD	
S-FOLD CENTRE DRAW ARM	CU21-0410-010001
S-FOLD MASTER CARRIER BODY	CU21-0410-069003

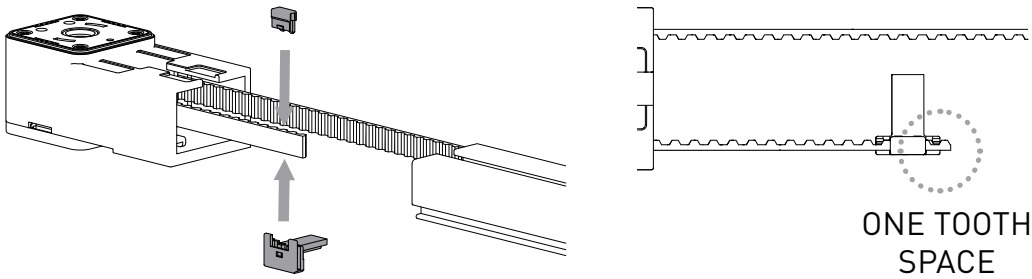
STEP 1 – FEED THE RUBBER BELT INTO THE RIGHT SIDE OF THE TRACK OPENING UNTIL IT EXITS THROUGH THE OTHER END



STEP 2 – FEED THE RUBBER BELT THROUGH THE DRIVE UNIT UNTIL IT EXITS ON THE OTHER SIDE OF THE SAME END

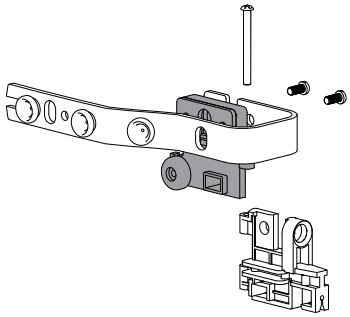


STEP 3 – ATTACH THE BELT FASTENING BUTTON TO THE BELT. LEAVE ONE TOOTH SPACE (MAX) FREE AT THE END

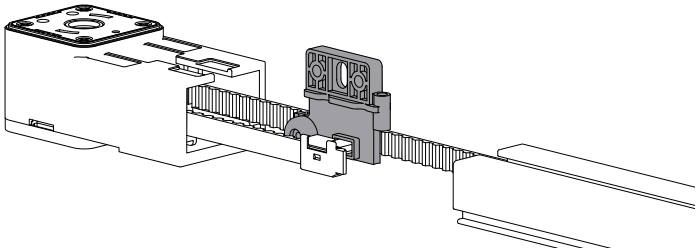


CENTRE DRAW - OPTION 1

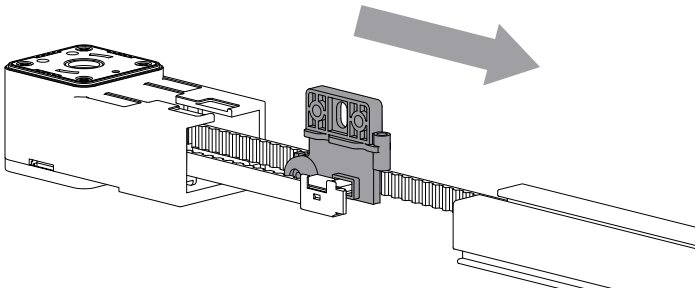
STEP 4 – DISASSEMBLE S-FOLD MASTER CARRIER (CU21-0401-062006).



STEP 5 – SLIDE THE BODY OF THE MASTER CARRIER OVER THE SHAFT OF THE BELT FASTENING BUTTON

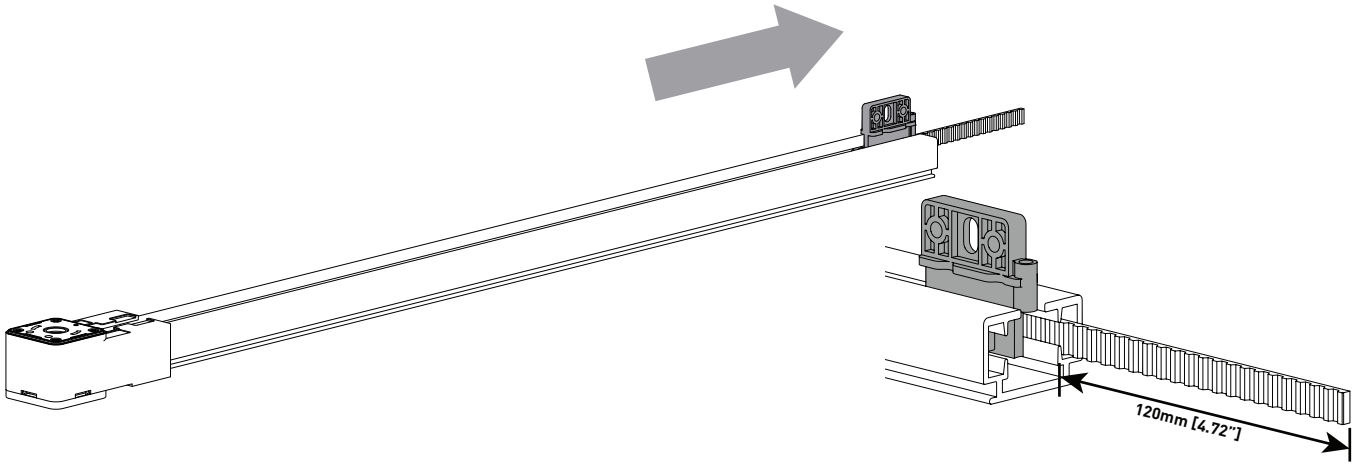


STEP 6 – FEED THE RUBBER BELT AND MASTER CARRIER BODY INTO THE CURTAIN TRACK



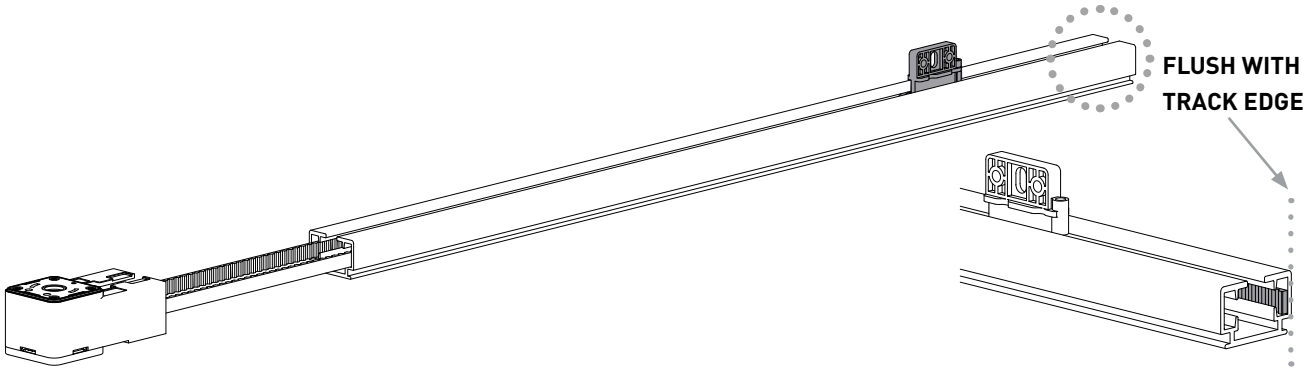
STEP 7 – SLIDE MASTER CARRIER BODY TO THE OTHER SIDE AND SLIDE DRIVE ONTO THE TRACK. ENSURE THE MASTER CARRIER BODY SITS FLUSH WITH THE END OF THE TRACK

Note: for a smooth function of the belt, ensure 120mm of belt is protruding.

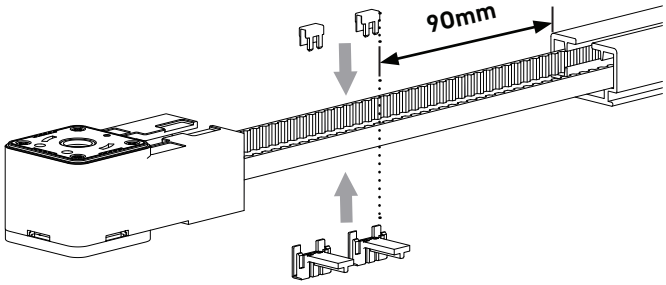


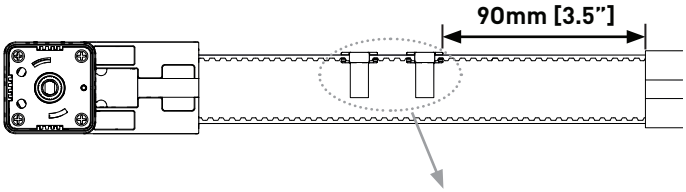
CENTRE DRAW - OPTION 1

STEP 8 – PULL THE DRIVE UNIT OUT UNTIL THE PROTRUDING BELT SITS FLUSH WITH THE END FACE (HIGHLIGHTED BELOW)



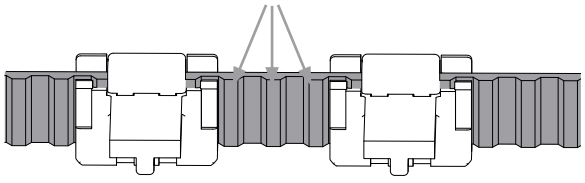
STEP 9 – FIX THE TWO BELT FASTENERS ON THE BELT. ENSURE THERE IS A 90MM SPACING BETWEEN THE TRACK EDGE AND FIRST BELT FASTENER. ENSURE THERE ARE THREE (3) TOOTH SPACINGS BETWEEN THE FIRST AND SECOND BELT FASTENER



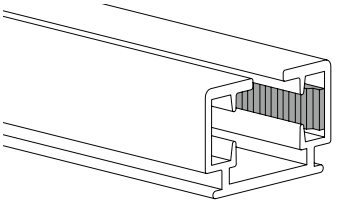


BELT FASTENERS ATTACHED TO OPPOSITE END AS STEP 4.
IF BELT FASTENERS ARE ON THE SAME SIDE, THE MASTER CARRIERS WILL NOT CLOSE AT THE CENTRE

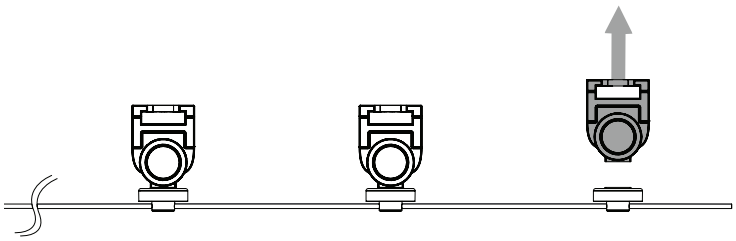
ENSURE 3 TOOTH SPACING BETWEEN FASTENERS



NOTE:
THE BELT SHOULD ALWAYS BE FLUSH TO THE EXTRUSION (ON OPPOSITE END) WHEN ATTACHING THE BELT FASTENERS AT THE 90MM DISTANCE

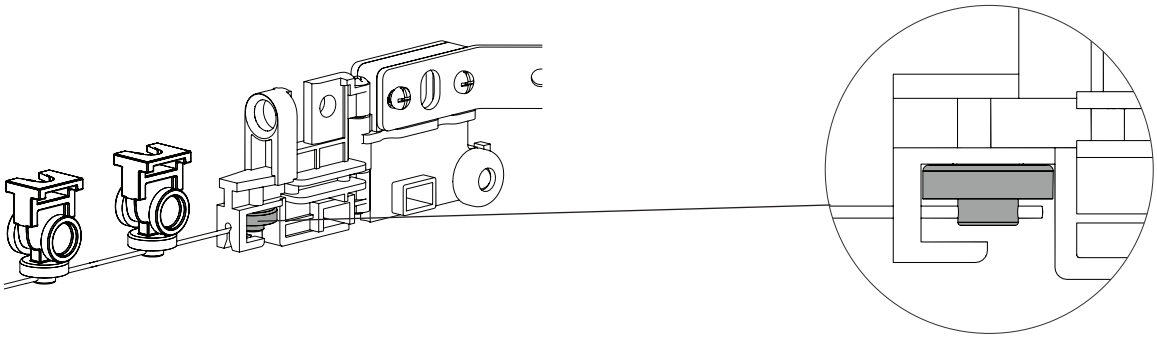


STEP 10 – REMOVE FIRST CARRIER BODY

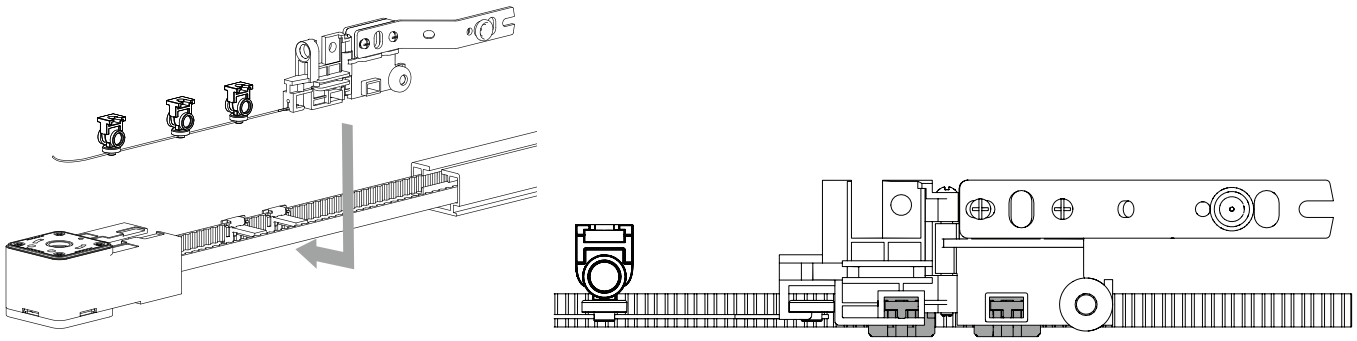


CENTRE DRAW - OPTION 1

STEP 11 – ATTACH BUTTON TO MASTER CARRIER RETAINING HOOK

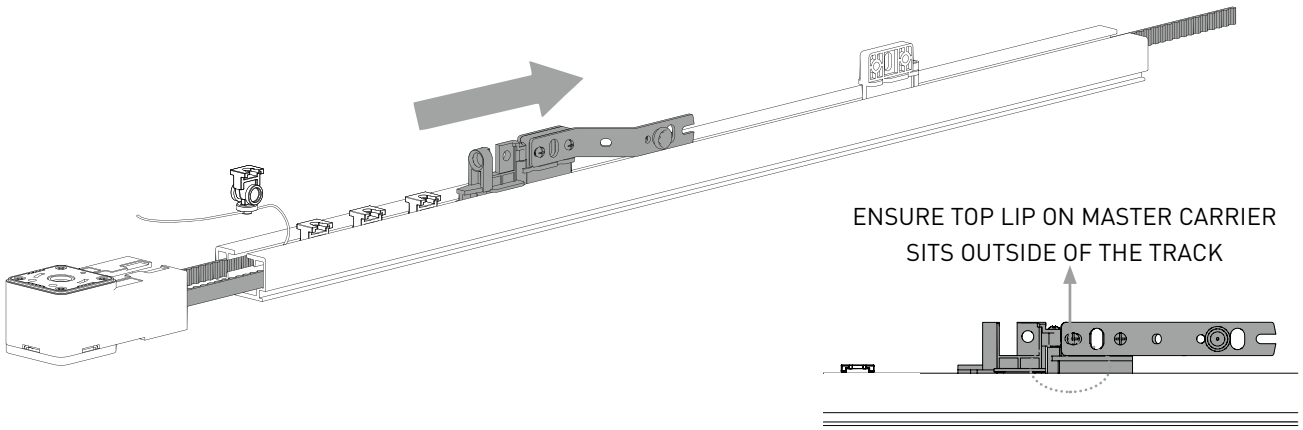


STEP 12 – SLIDE THE S-FOLD MASTER CARRIER UNDERLAP, CU21-0401-062007, (FULLY ASSEMBLED) OVER THE SHAFTS OF THE BELT FASTENING BUTTONS

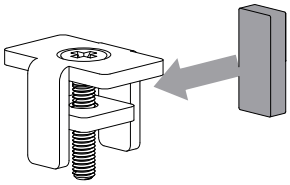


STEP 13 –

I) FEED MASTER CARRIER AND ALL RUNNERS EXCEPT THE LAST ONE INTO THE TRACK

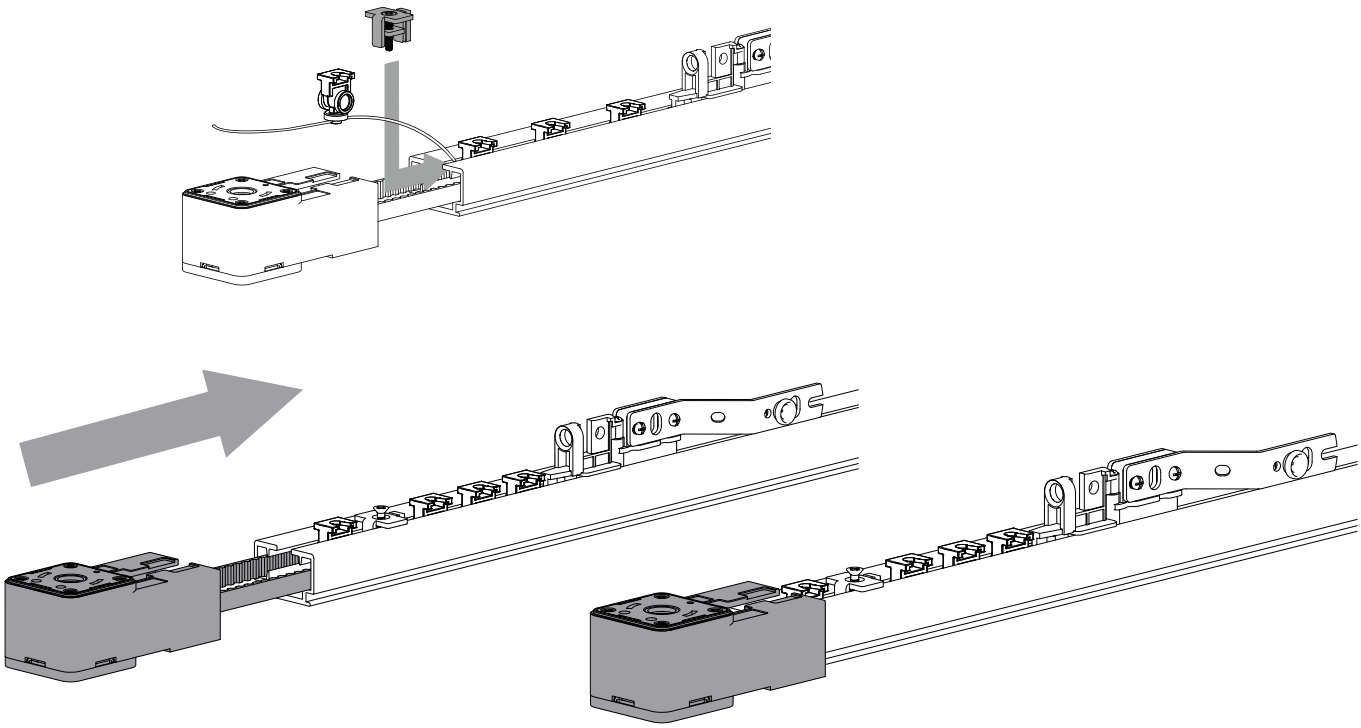


II) ATTACH SELF ADHESIVE BUMPER TO THE STOPPER

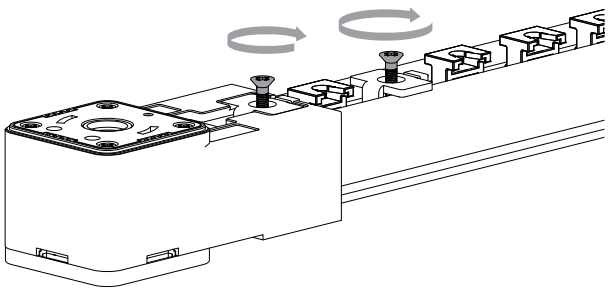


CENTRE DRAW - OPTION 1

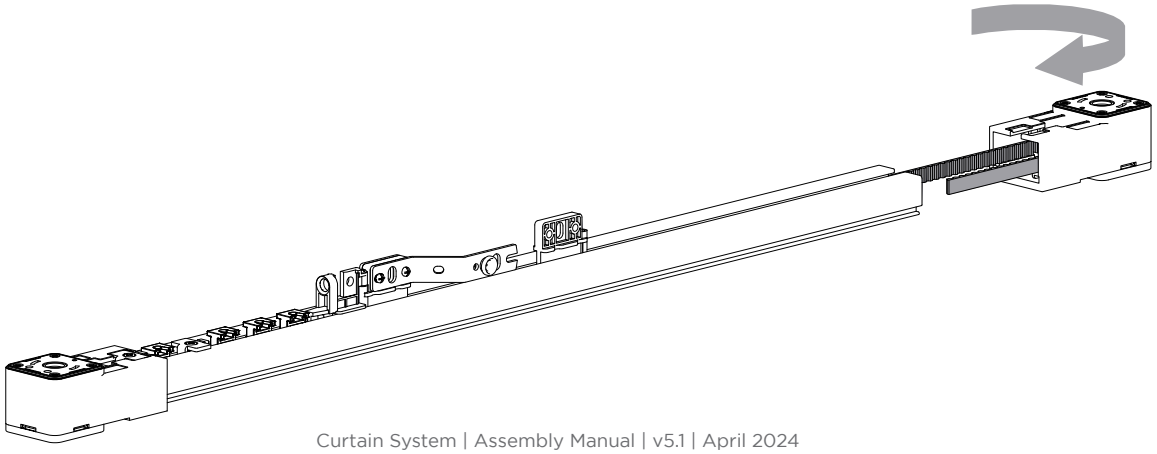
III) INSERT STOPPER INTO THE TRACK FOLLOWED BY THE LAST RUNNER THEN INSERT THE TRACK INTO THE DRIVE UNIT



IV) INSTALL THE LAST STOPPER INTO THE DRIVE UNIT AND FASTEN BOTH STOPPERS

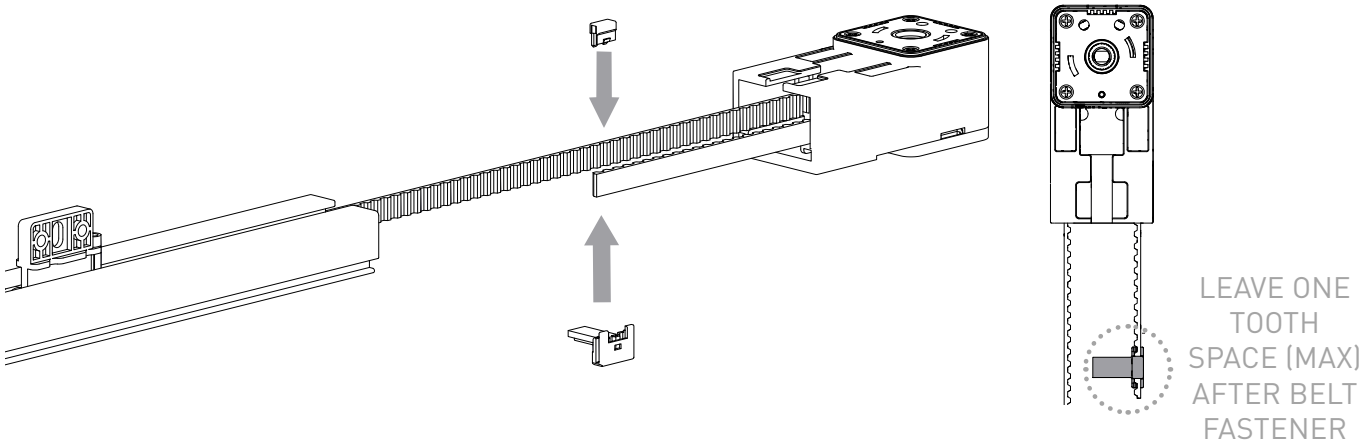


STEP 14 – FEED THE RUBBER BELT THROUGH THE NEXT DRIVE UNIT

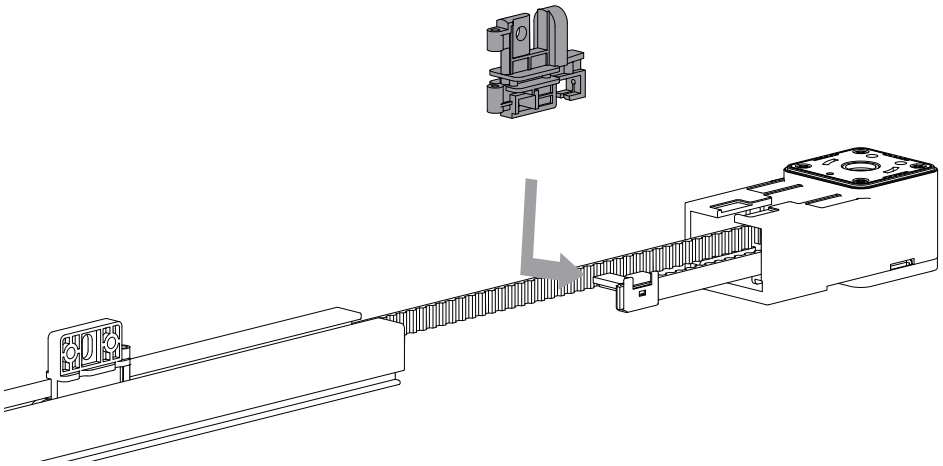


CENTRE DRAW - OPTION 1

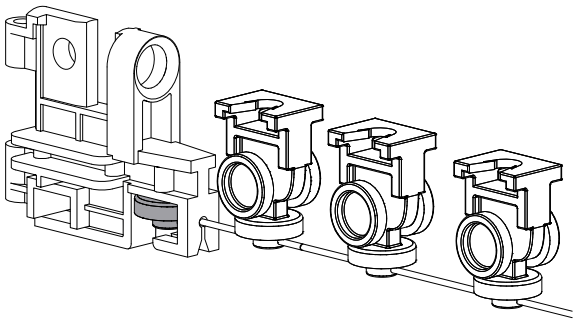
STEP 15 – ATTACH THE LAST BELT FASTENING BUTTON TO THE END BELT. ENSURE TO LEAVE ONE TOOTH SPACE (MAX) BETWEEN EDGE OF BELT AND BELT FASTENER



STEP 16 – SLIDE THE REMAINING MASTER CARRIER BODY (DISASSEMBLED IN STEP 4) ONTO THE SHAFT OF THE BELT FASTENING BUTTON



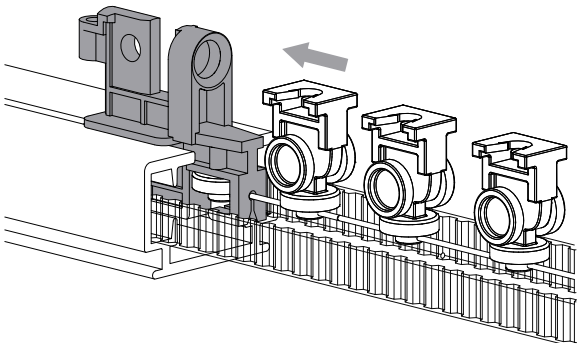
STEP 17 – ATTACH THE BUTTON TO MASTER CARRIER RETAINING HOOK



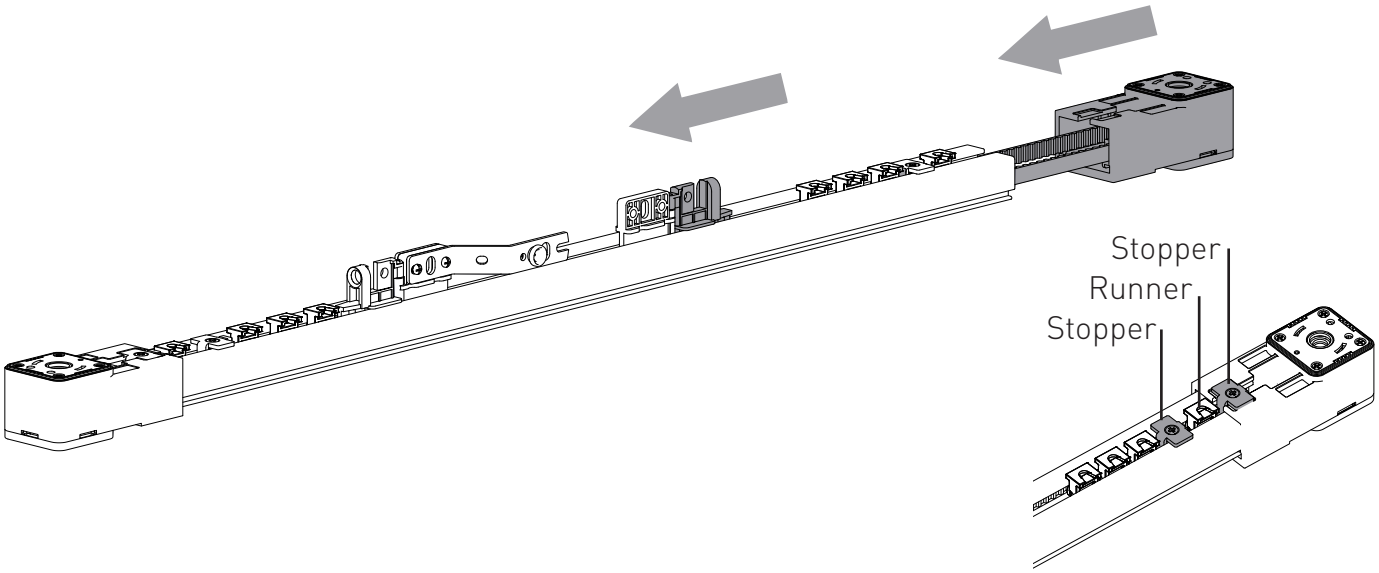
Note: First carrier body is removed as per Step 10.

CENTRE DRAW - OPTION 1

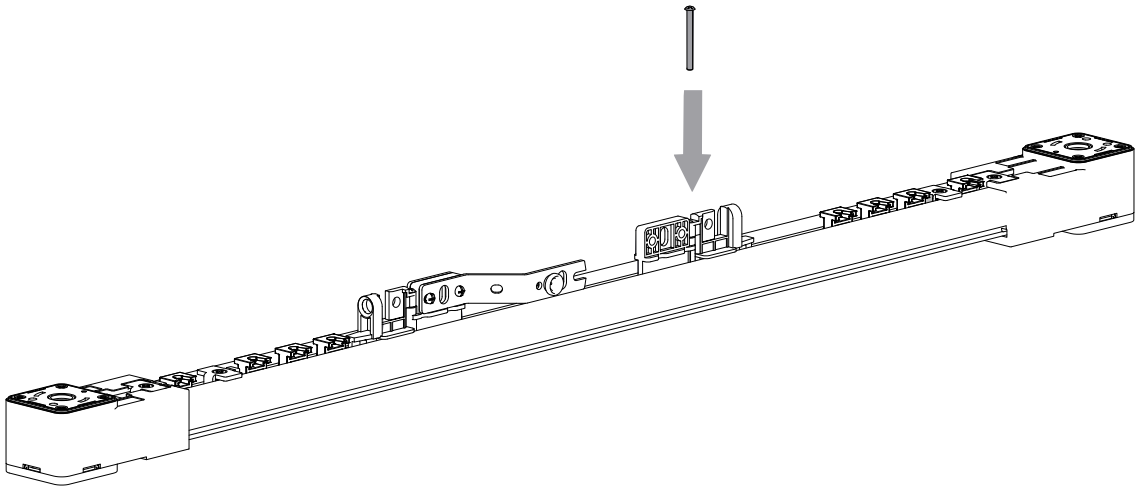
STEP 18 – SLIDE THE ASSEMBLED SINGLE BELT BUTTON FASTENING COMPONENT PARTIALLY INTO THE TRACK



STEP 19 – SLIDE THE ASSEMBLED SINGLE BELT BUTTON FASTENING COMPONENT INTO THE TRACK, UNTIL IT MEETS THE REMAINING MASTER CARRIER BODY AND AS PER STEP 12 INSERT RUNNERS, STOPPERS AND ATTACH THE DRIVE UNIT

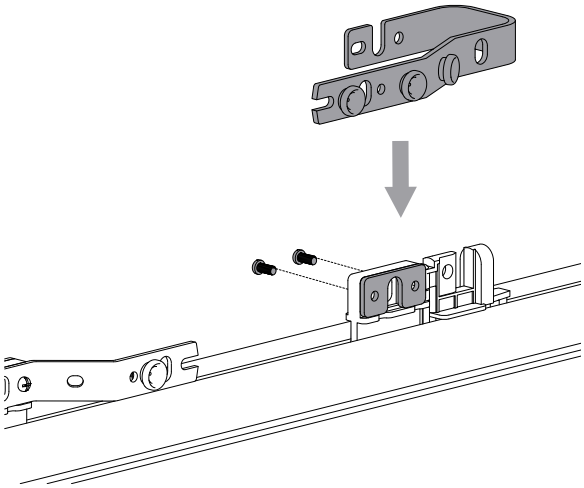


STEP 20 – REATTACH THE SCREW (DISASSEMBLED IN STEP 4) TO JOIN THE MASTER CARRIER BODIES TOGETHER. THIS CLOSES THE BELT LOOP

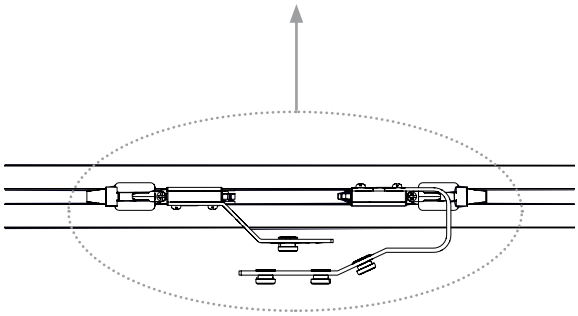


CENTRE DRAW - OPTION 1

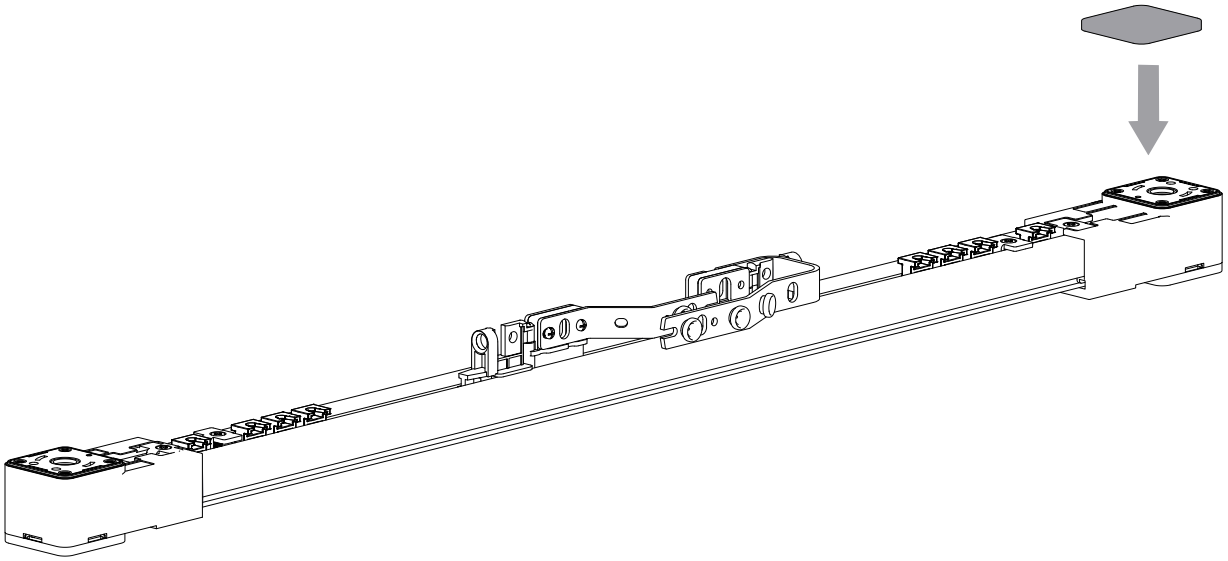
STEP 21 – REATTACH THE TWO SCREWS TO REASSEMBLE THE MASTER CARRIER (DISASSEMBLED IN STEP 4)



MASTER CARRIER LEGS MUST FACE EACH OTHER TO ENSURE THE CENTRE DRAW FEATURE IS ACHIEVED



STEP 22 – CLIP THE DRIVE UNIT COVER ONTO THE DRIVE UNIT THAT WILL NOT USE THE DRAPE MOTOR

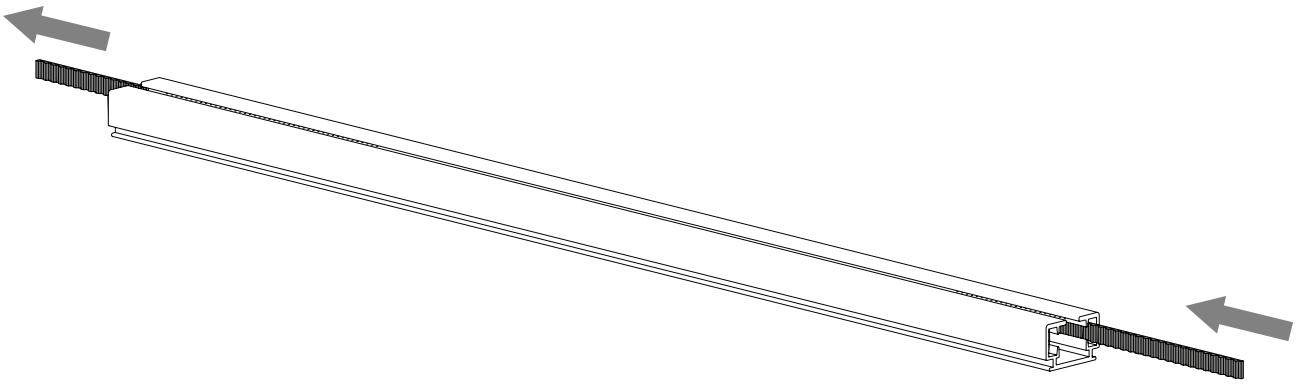


CENTRE DRAW - OPTION 2

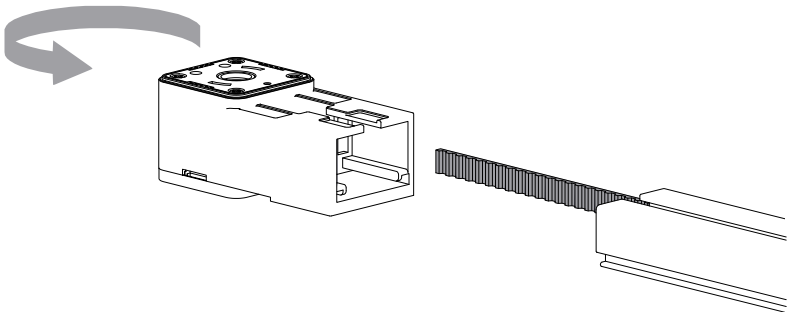
PART A – RUBBER BELT & MASTER CARRIER ASSEMBLY

CARRIERS: S-FOLD	
S-FOLD CENTRE DRAW ARM	CU21-0410-010001
S-FOLD MASTER CARRIER BODY	CU21-0410-069003

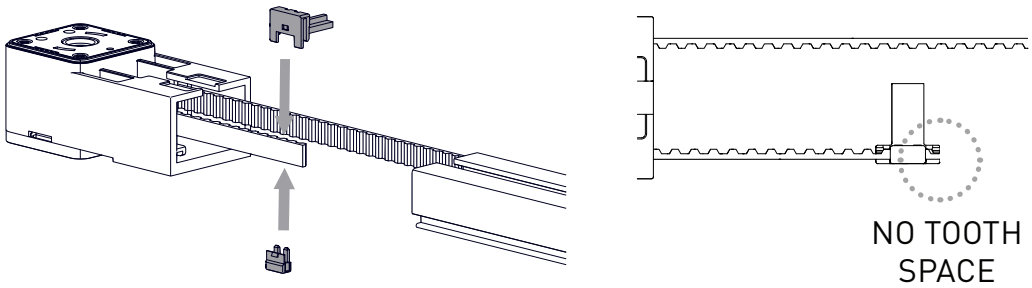
STEP 1 – FEED THE RUBBER BELT INTO THE RIGHT SIDE OF THE TRACK OPENING UNTIL IT EXITS THROUGH THE OTHER END



STEP 2 – FEED THE RUBBER BELT THROUGH THE DRIVE UNIT UNTIL IT EXITS ON THE OTHER SIDE OF THE SAME END

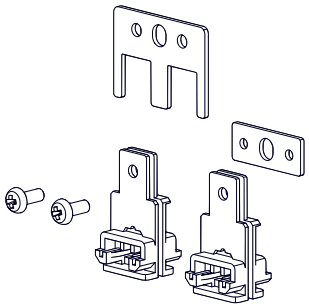


STEP 3 – ATTACH THE BELT FASTENING BUTTON TO THE BELT. LEAVE ONE TOOTH SPACE (MAX) FREE AT THE END

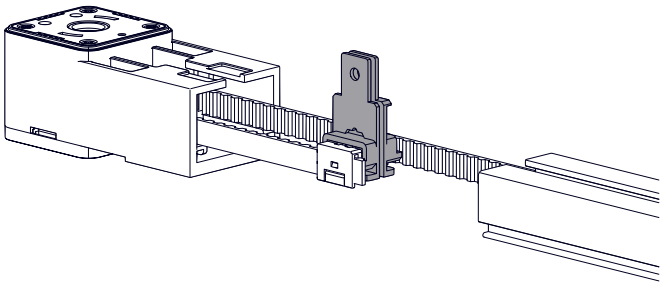


CENTRE DRAW - OPTION 2

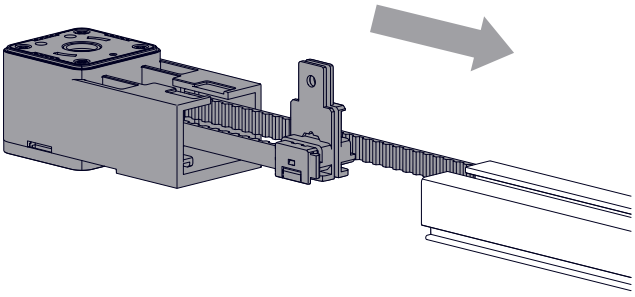
STEP 4 – DISASSEMBLE S-FOLD MASTER CARRIER (CU21-0410-069003).



STEP 5 – SLIDE THE BODY OF THE MASTER CARRIER OVER THE SHAFT OF THE BELT FASTENING BUTTON

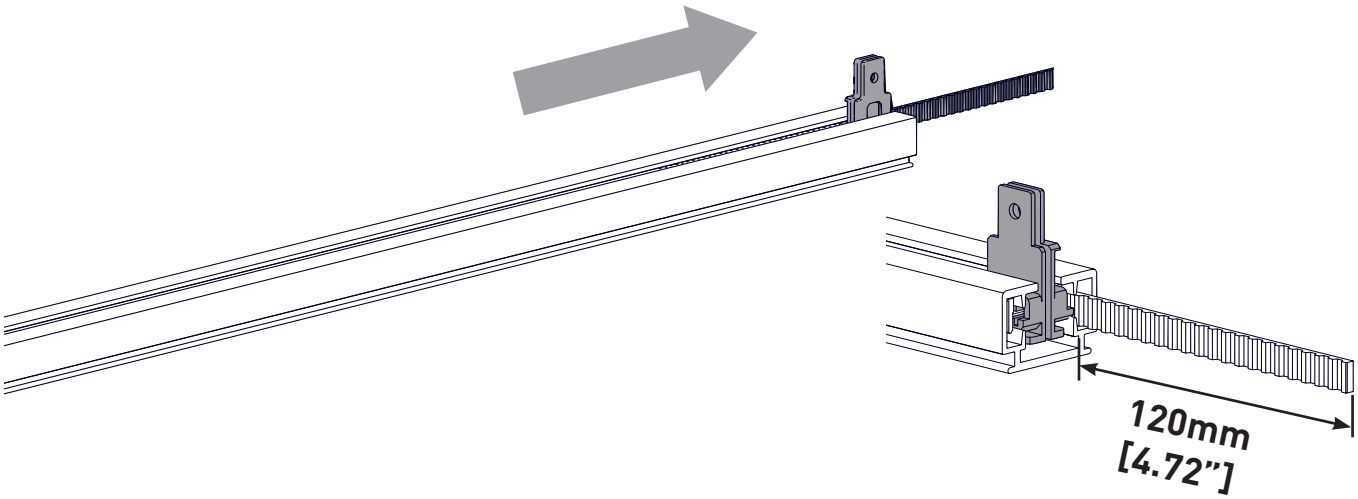


STEP 6 – FEED THE RUBBER BELT AND MASTER CARRIER BODY INTO THE CURTAIN TRACK



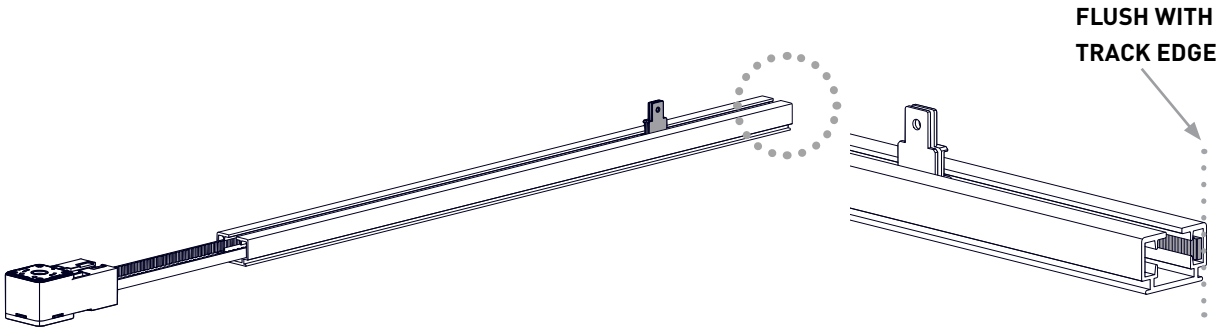
STEP 7 – SLIDE MASTER CARRIER BODY TO THE OTHER SIDE AND SLIDE DRIVE ONTO THE TRACK. ENSURE THE MASTER CARRIER BODY SITS FLUSH WITH THE END OF THE TRACK

Note: for a smooth function of the belt, ensure 120mm of belt is protruding.

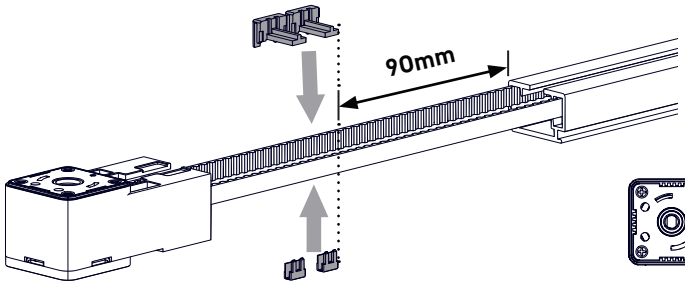


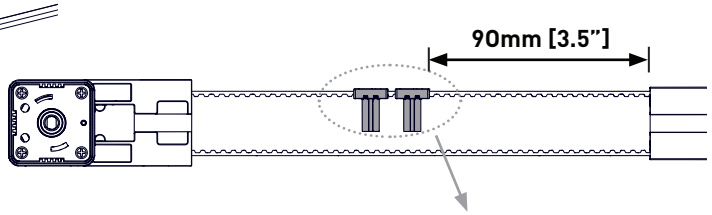
CENTRE DRAW - OPTION 2

STEP 8 – PULL THE DRIVE UNIT OUT UNTIL THE PROTRUDING BELT SITS FLUSH WITH THE END FACE (HIGHLIGHTED BELOW)



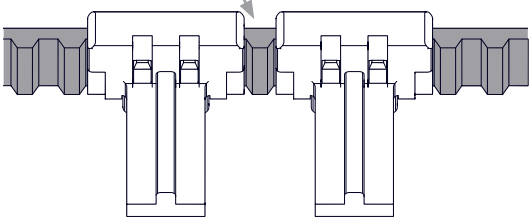
STEP 9 – FIX THE TWO BELT FASTENERS ON THE BELT. ENSURE THERE IS A 90MM SPACING BETWEEN THE TRACK EDGE AND FIRST BELT FASTENER. ENSURE THERE ARE THREE (3) TOOTH SPACINGS BETWEEN THE FIRST AND SECOND BELT FASTENER



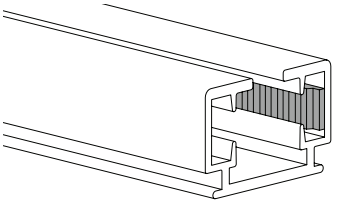


BELT FASTENERS ATTACHED TO OPPOSITE END AS STEP 4.
IF BELT FASTENERS ARE ON THE SAME SIDE, THE MASTER CARRIERS WILL NOT CLOSE AT THE CENTRE

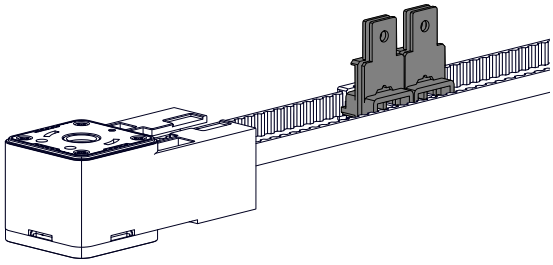
ENSURE 1 TOOTH SPACING BETWEEN FASTENERS



NOTE:
THE BELT SHOULD ALWAYS BE FLUSH TO THE EXTRUSION (ON OPPOSITE END) WHEN ATTACHING THE BELT FASTENERS AT THE 90MM DISTANCE

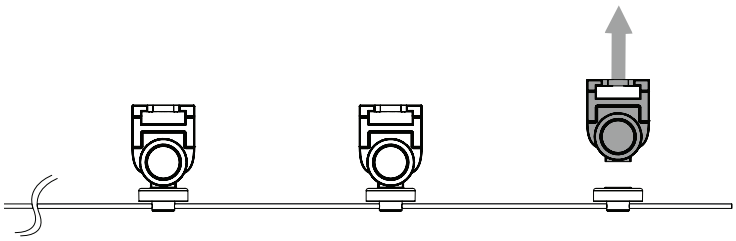


STEP 10 – ATTACH THE TWO MASTER CARRIER BODIES TO THE THE BELT FASTENERS



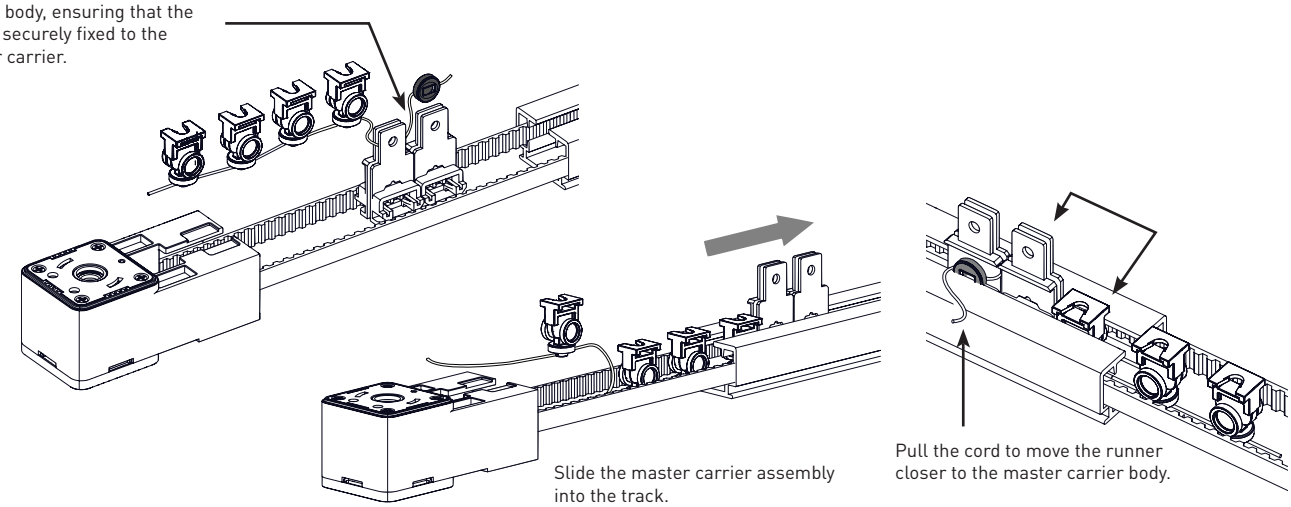
CENTRE DRAW - OPTION 2

STEP 11 – REMOVE FIRST CARRIER BODY



STEP 12 – INSERT MASTER CARRIER ASSEMBLY INTO THE TRACK

Wrap the cord around the master carrier body, ensuring that the cord is securely fixed to the master carrier.

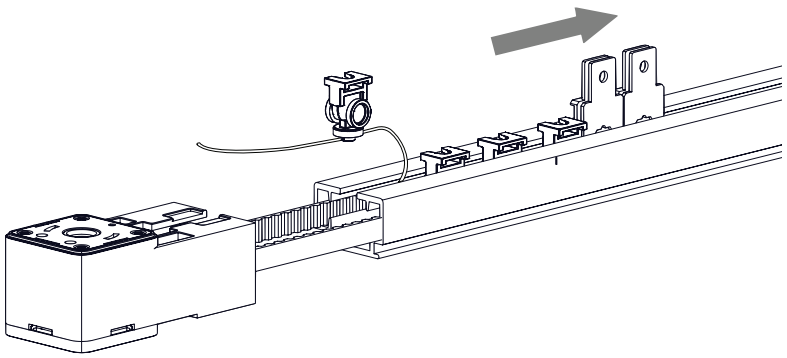


Slide the master carrier assembly into the track.

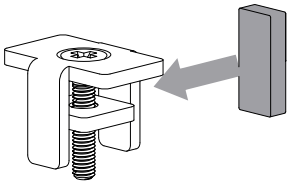
Pull the cord to move the runner closer to the master carrier body.

STEP 13 –

I) FEED MASTER CARRIER AND ALL RUNNERS EXCEPT THE LAST ONE INTO THE TRACK

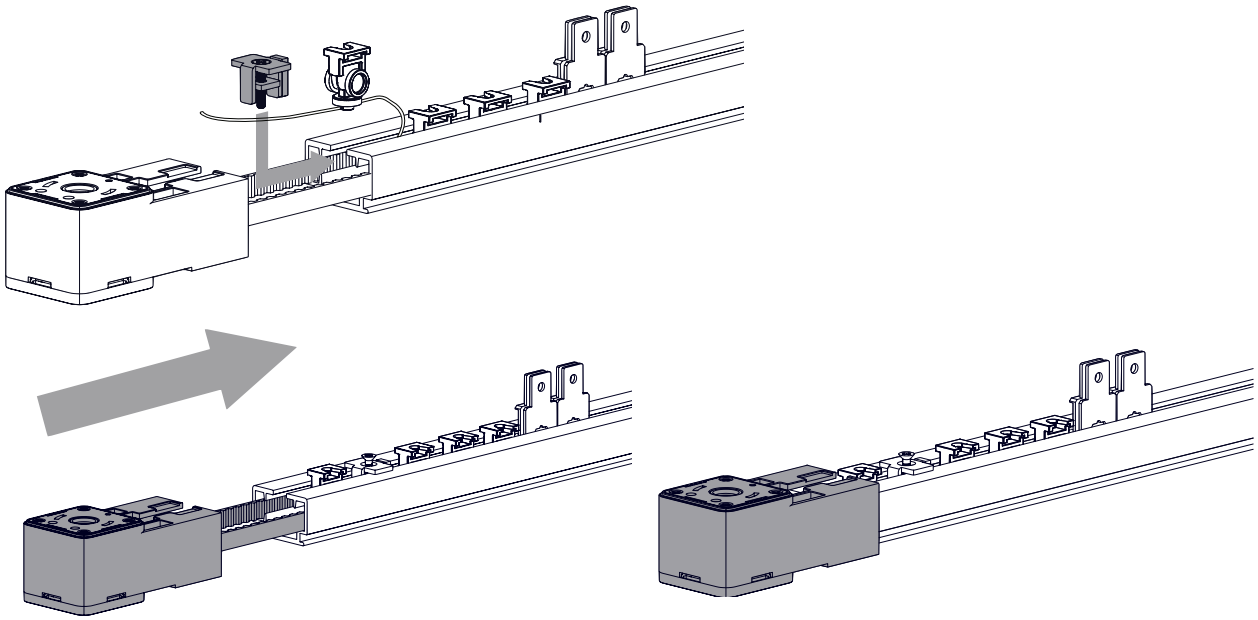


II) ATTACH SELF ADHESIVE BUMPER TO THE STOPPER

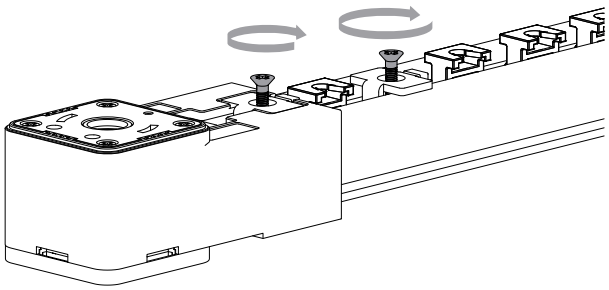


CENTRE DRAW - OPTION 2

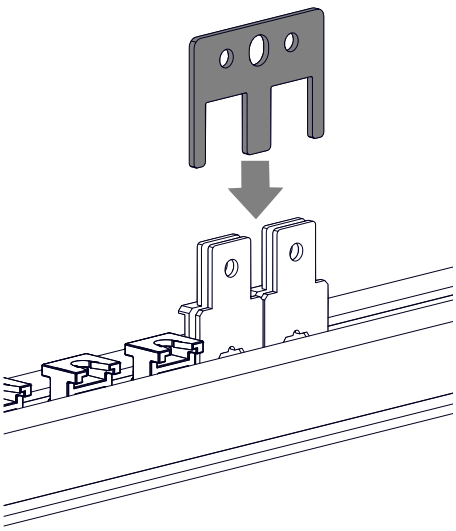
III) INSERT STOPPER INTO THE TRACK FOLLOWED BY THE LAST RUNNER THEN INSERT THE TRACK INTO THE DRIVE UNIT



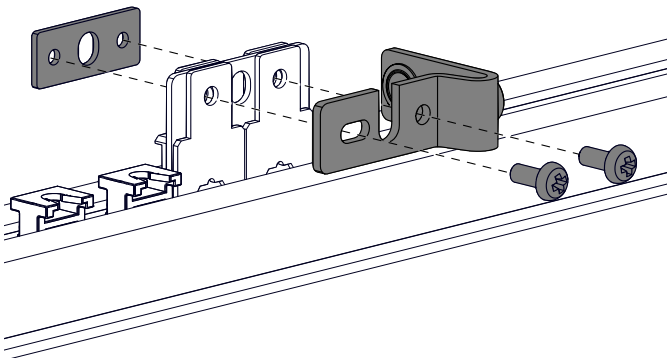
IV) INSTALL THE LAST STOPPER INTO THE DRIVE UNIT AND FASTEN BOTH STOPPERS



STEP 14 – ATTACH ARM TO THE MASTER CARRIER

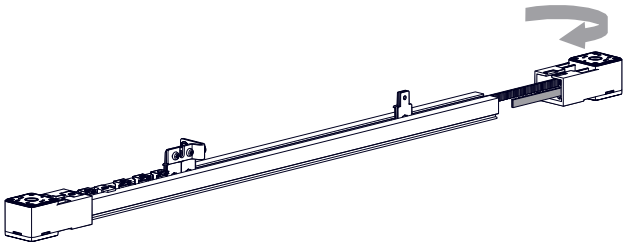


Note: Ensure it is facing the correct way.

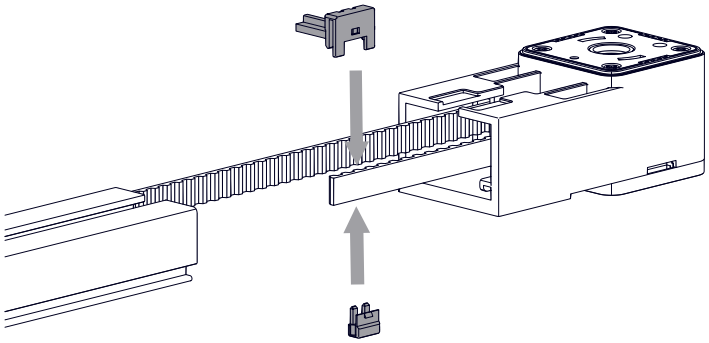


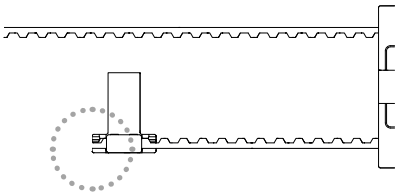
CENTRE DRAW - OPTION 2

STEP 14 – FEED THE RUBBER BELT THROUGH THE NEXT DRIVE UNIT

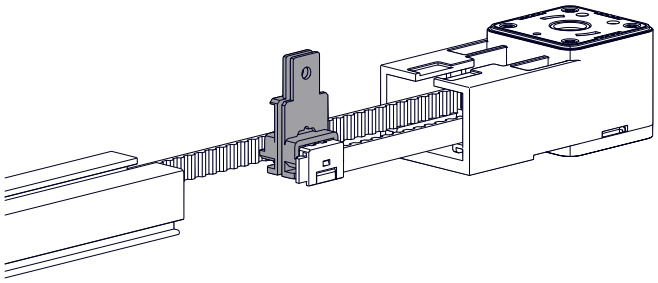


STEP 15 – ATTACH THE LAST BELT FASTENING BUTTON TO THE END BELT. ENSURE TO LEAVE ONE TOOTH SPACE (MAX) BETWEEN EDGE OF BELT AND BELT FASTENER

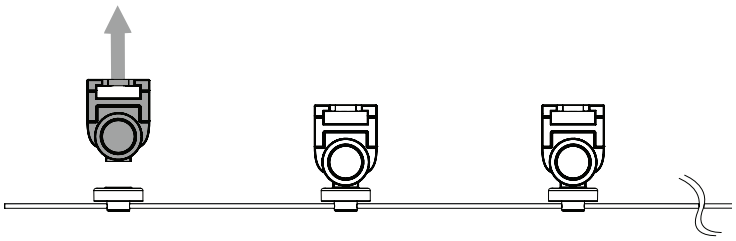




STEP 16 – SLIDE THE REMAINING MASTER CARRIER BODY (DISASSEMBLED IN STEP 4) ONTO THE SHAFT OF THE BELT FASTENING BUTTON



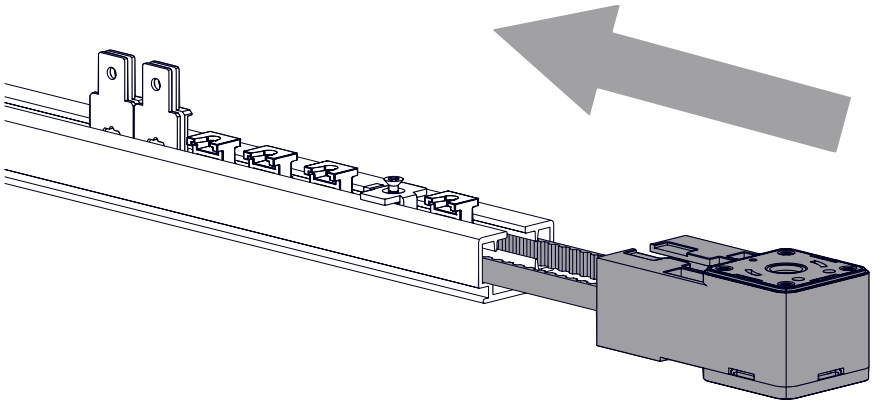
STEP 17 – REMOVE FIRST CARRIER BODY

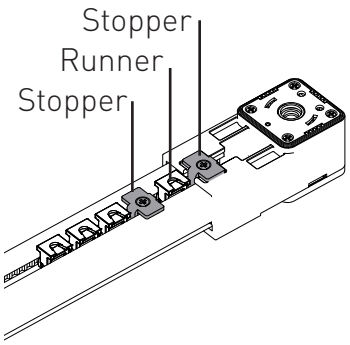


CENTRE DRAW - OPTION 2

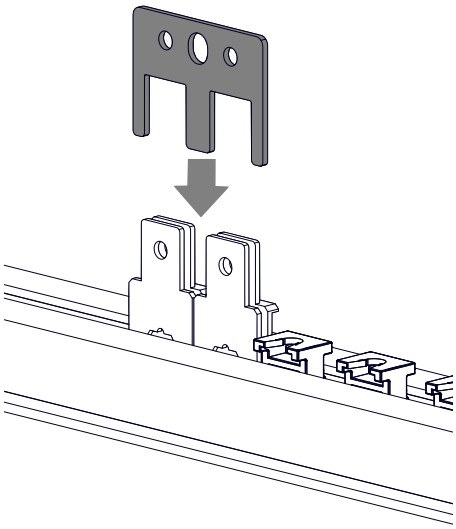
STEP 18 – INSERT MASTER CARRIER ASSEMBLY INTO THE TRACK AS PER STEP 12

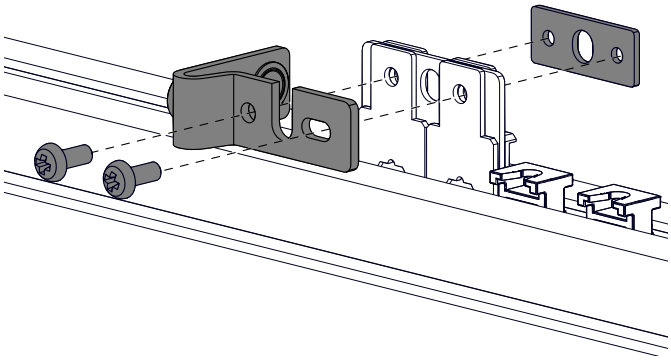
STEP 19 – SLIDE THE ASSEMBLED SINGLE BELT BUTTON FASTENING COMPONENT INTO THE TRACK, UNTIL IT MEETS THE REMAINING MASTER CARRIER BODY AND AS PER STEP 12 INSERT RUNNERS, STOPPERS AND ATTACH THE DRIVE UNIT



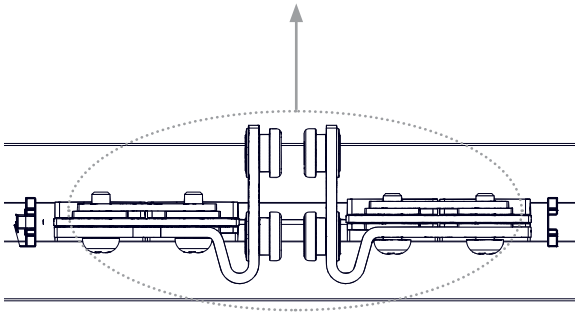


STEP 20 – REATTACH THE SCREWS (DISASSEMBLED IN STEP 4) TO JOIN THE MASTER CARRIER BODIES TOGETHER AND ALSO ATTACH ARM TO THE MASTER CARRIER





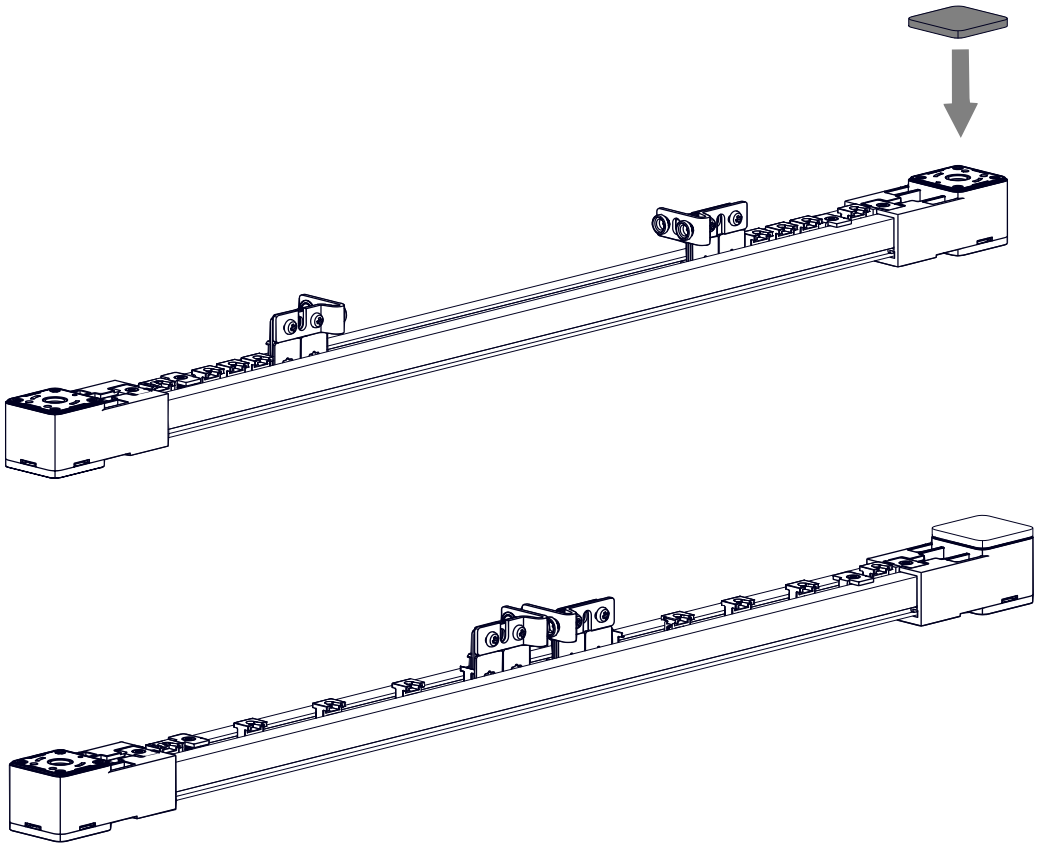
MASTER CARRIER LEGS MUST FACE EACH OTHER TO ENSURE THE CENTRE DRAW FEATURE IS ACHIEVED



FRONT OF TRACK

CENTRE DRAW - OPTION 2

STEP 21 – CLIP THE DRIVE UNIT COVER ONTO THE DRIVE UNIT THAT WILL NOT USE THE DRAPE MOTOR

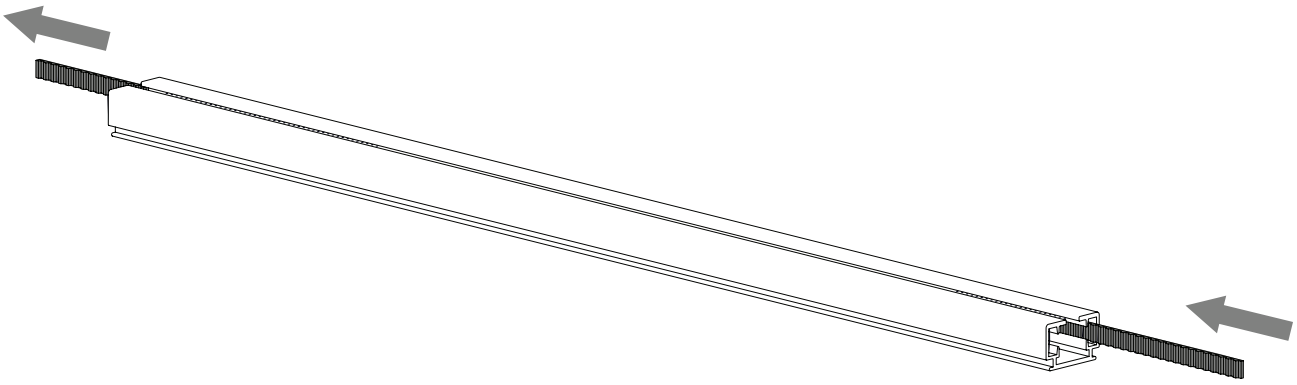


ONE WAY

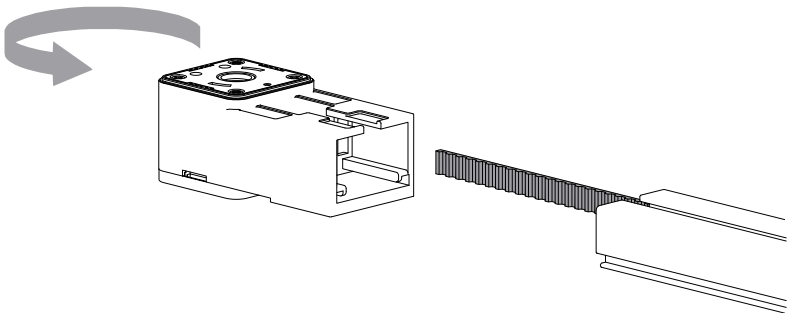
PART A – RUBBER BELT & MASTER CARRIER ASSEMBLY

CARRIERS: S-FOLD	
S-FOLD MASTER CARRIER OVERLAP	CU21-0401-062006

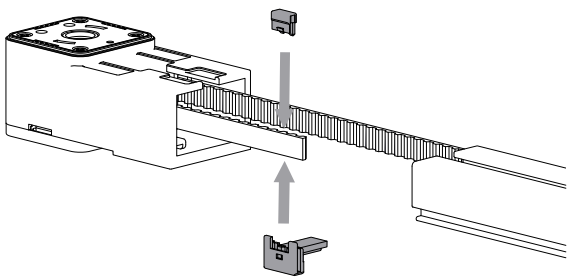
STEP 1 – FEED THE RUBBER BELT INTO THE RIGHT SIDE OF THE TRACK OPENING UNTIL IT EXITS THROUGH THE OTHER END.

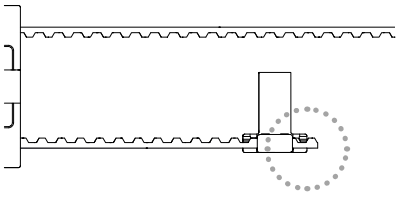


STEP 2 – FEED THE RUBBER BELT THROUGH THE DRIVE UNIT UNTIL IT EXITS ON THE OTHER SIDE OF THE SAME END



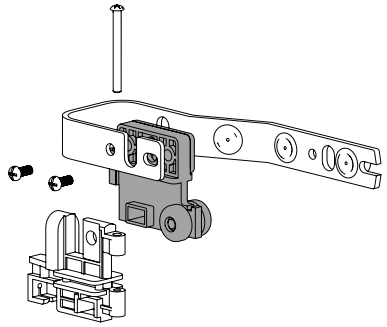
STEP 3 – ATTACH THE BELT FASTENING BUTTON TO THE BELT. ENSURE TO LEAVE ONE TOOTH SPACE (MAX) FREE AT THE END



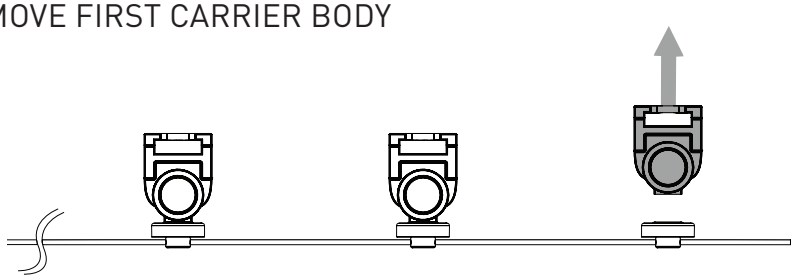


ONE WAY

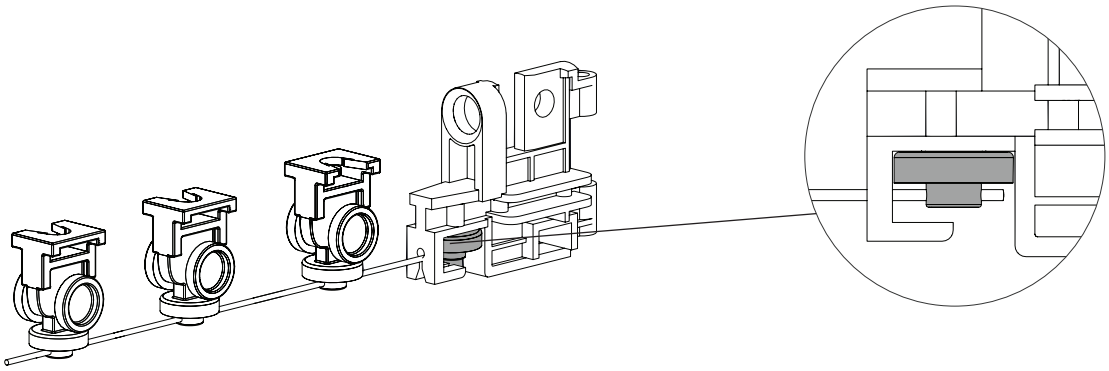
STEP 4 – DISASSEMBLE S-FOLD MASTER CARRIER (CU21-0401-062006). SLIDE THE BODY OF THE MASTER CARRIER ONTO THE SHAFT OF THE BELT FASTENING BUTTON



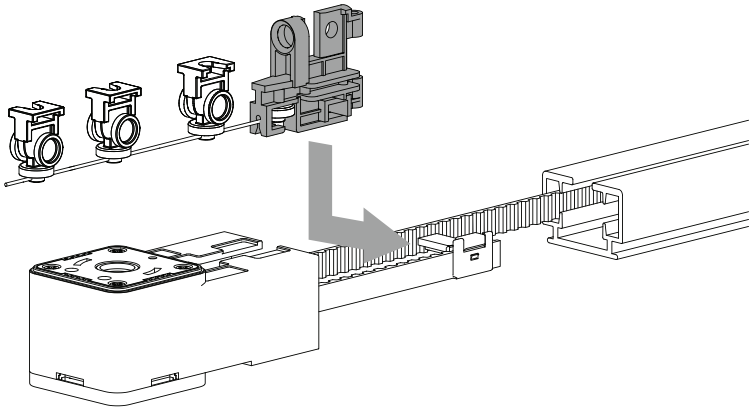
STEP 5 – REMOVE FIRST CARRIER BODY



STEP 6 – ATTACH BUTTON TO MASTER CARRIER RETAINING HOOK



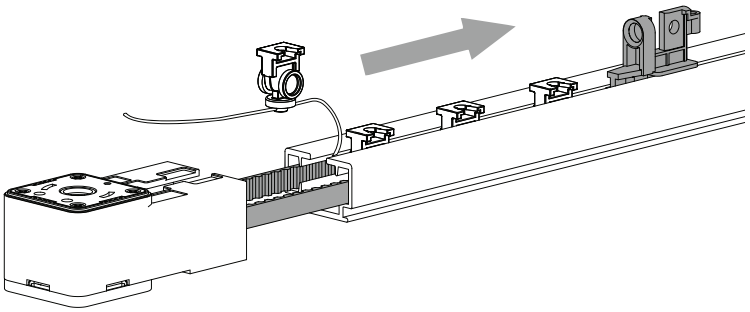
STEP 7 – SLIDE THE S-FOLD CARRIER BODY OVER THE SHAFT OF THE BELT FASTENING BUTTON

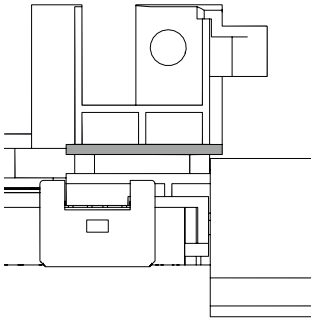


ONE WAY

STEP 8 –

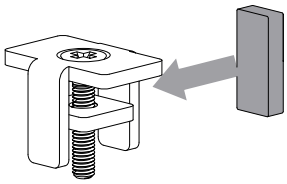
I) FEED MASTER CARRIER AND ALL RUNNERS EXCEPT THE LAST ONE INTO THE TRACK



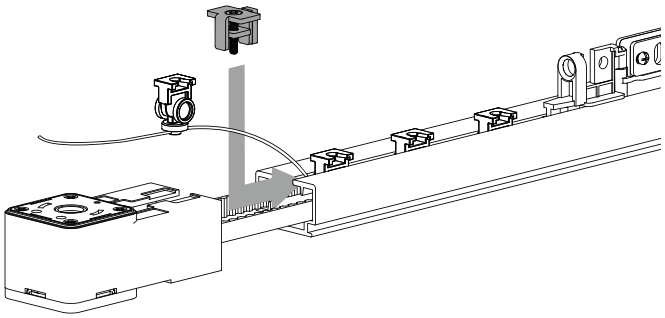


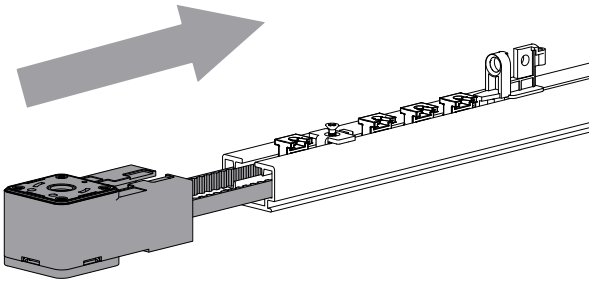
Note: Ensure Top Lip of the Master Carrier body sits above the track.

II) ATTACH SELF ADHESIVE BUMPER TO THE STOPPER

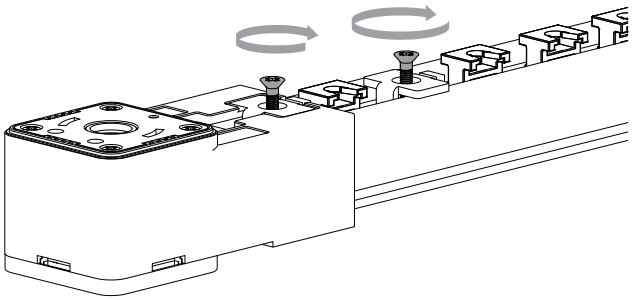


III) INSERT STOPPER INTO THE TRACK FOLLOWED BY THE LAST RUNNER THEN INSERT THE TRACK INTO THE DRIVE UNIT





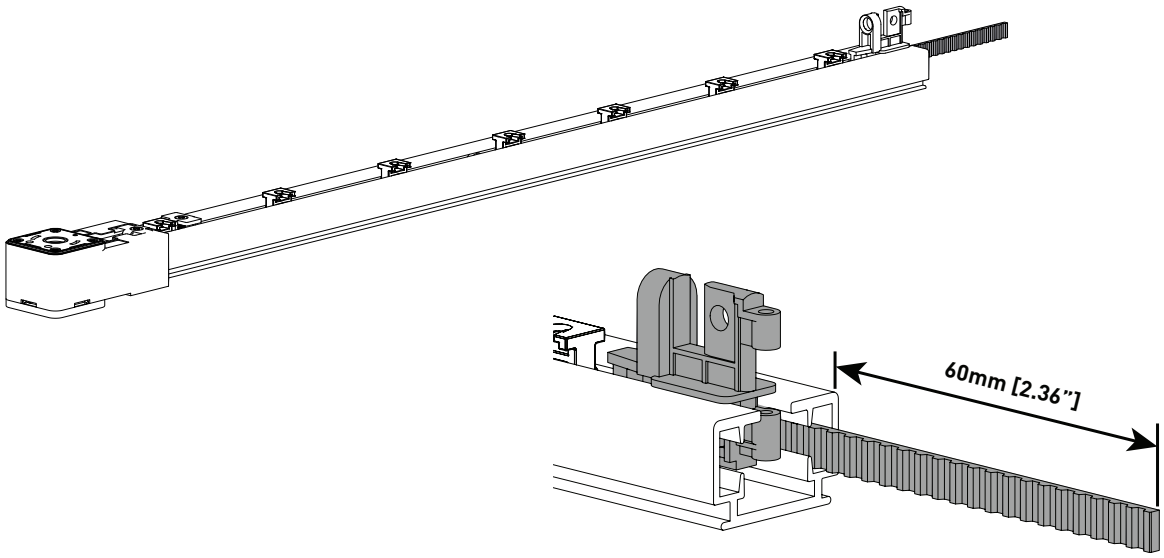
IV) INSTALL THE LAST STOPPER INTO THE DRIVE UNIT AND FASTEN BOTH STOPPERS



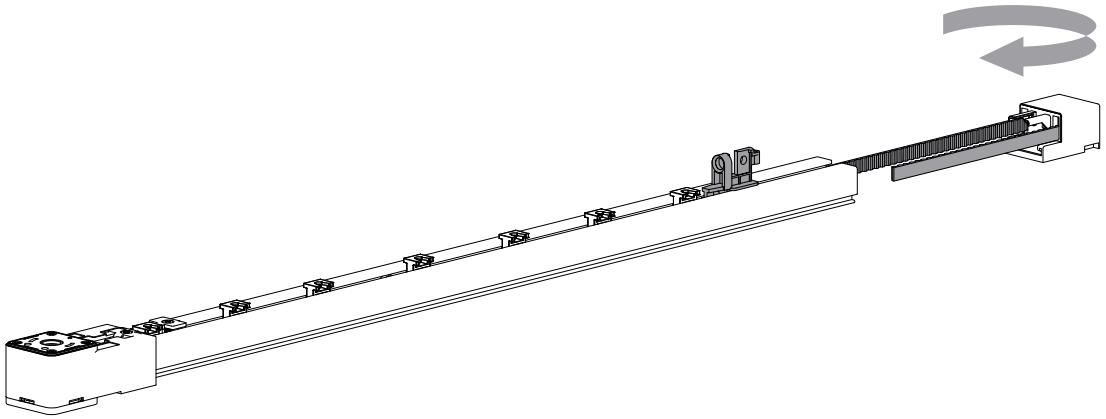
ONE WAY

STEP 9 – SLIDE MASTER CARRIER BODY TO BE FLUSH WITH THE OPEN END OF THE TRACK (ENSURE CARRIER BODY IS SITTING FLUSH)

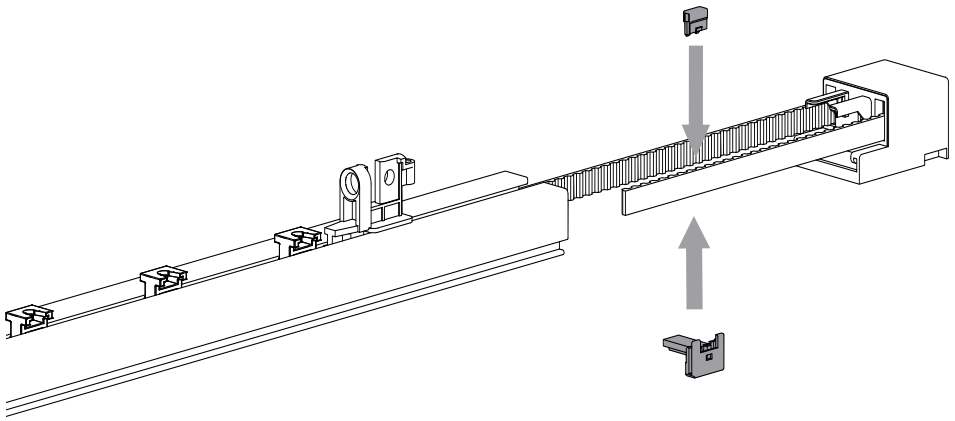
Note: For smooth function of the belt, ensure 60mm of belt is protruding.

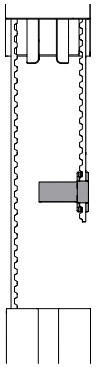


STEP 10 – FEED THE RUBBER BELT THROUGH THE RETURN UNIT



STEP 11 – ATTACH THE LAST BELT FASTENING BUTTON TO THE END BELT. ENSURE TO LEAVE ONE TOOTH SPACE (MAX) BETWEEN EDGE OF BELT AND BELT FASTENER



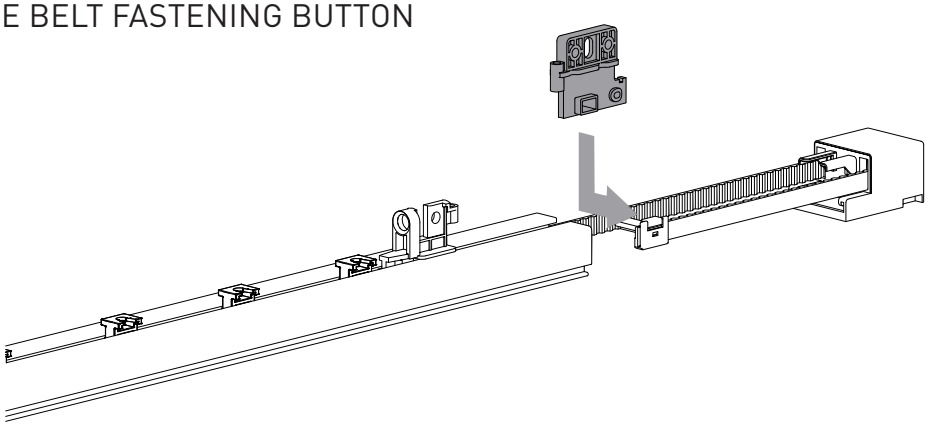


LEAVE ONE TOOTH SPACE (MAX) AFTER BELT FASTENER

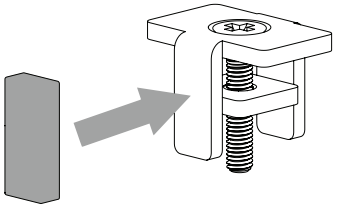
ONE WAY

STEP 12 –

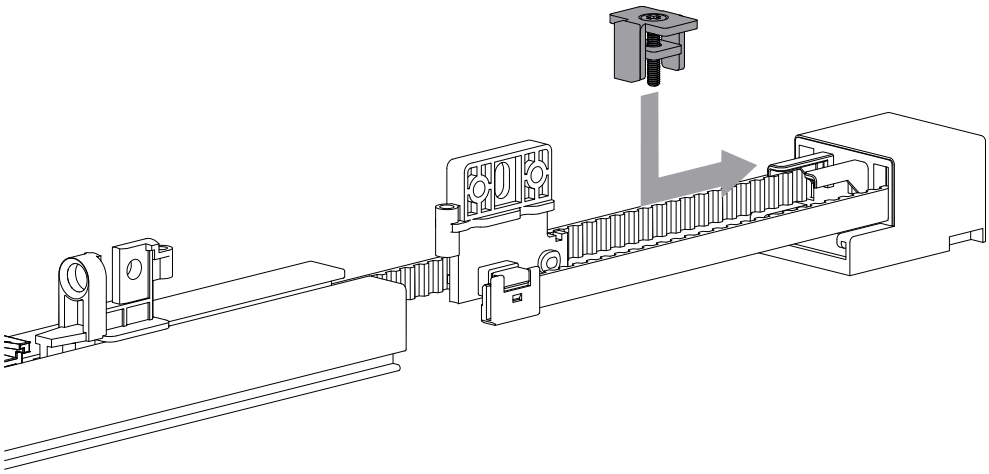
I) SLIDE THE REMAINING MASTER CARRIER BODY (DISASSEMBLED IN STEP 4) ONTO THE SHAFT OF THE BELT FASTENING BUTTON



II) ATTACH SELF ADHESIVE BUMPER TO THE STOPPER

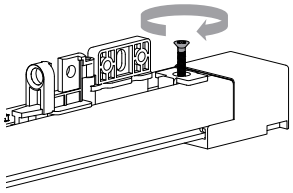


III) BEFORE SLIDING THE RETURN UNIT ONTO THE TRACK, INSERT THE STOPPER INTO THE TRACK

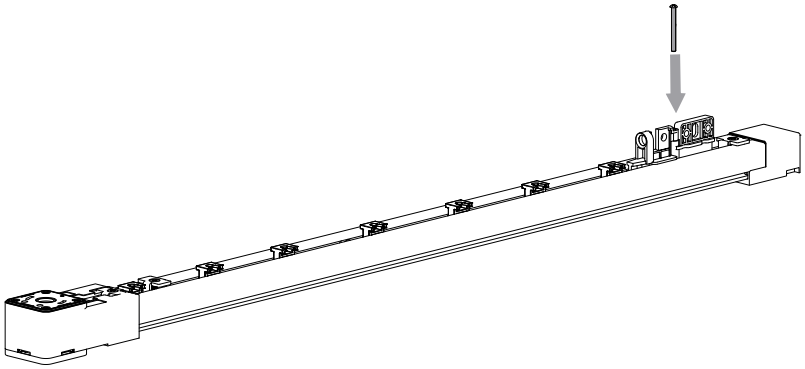


ONE WAY

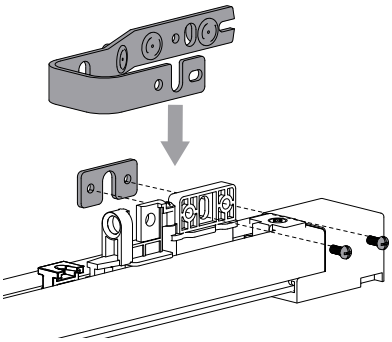
STEP 13 – SLIDE THE ASSEMBLED SINGLE BUTTON FASTENING COMPONENT INTO THE TRACK UNTIL IT MEETS THE REMANING MASTER CARRIER BODY. SIMULTANEOUSLY PUSH THE DRIVE UNIT ONTO THE TRACK AND FASTEN THE SCREW TO LOCK THE STOPPER IN POSITION



STEP 14 – REATTACH THE SCREW (DISASSEMBLED IN STEP 4) TO JOIN THE MASTER CARRIER BODIES TOGETHER. THIS CLOSES THE BELT LOOP



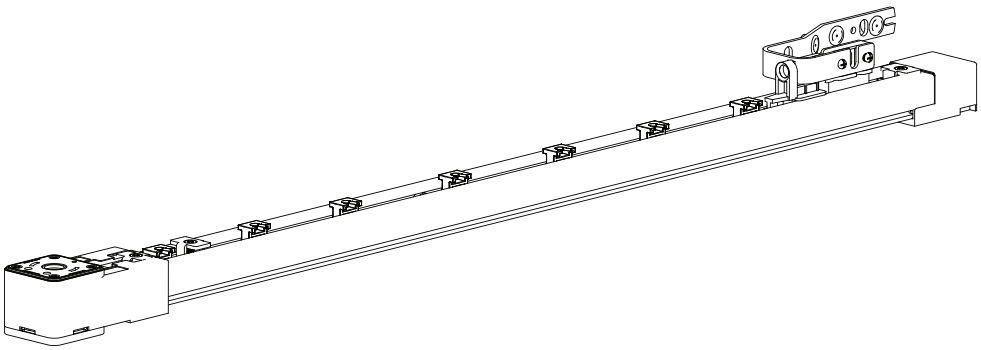
STEP 15 – REATTACH THE TWO SCREWS TO REASSEMBLE THE MASTER CARRIER (DISASSEMBLED IN STEP 4)



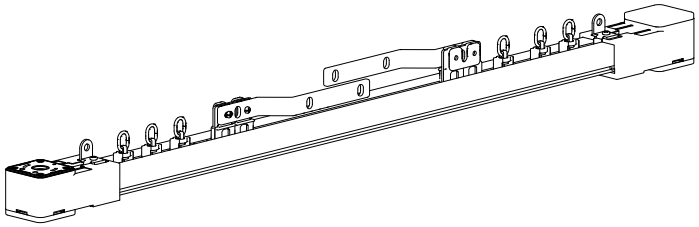
NOTE:

1. THE ABOVE DIAGRAM IS FOR A LEFT HAND DRAW.

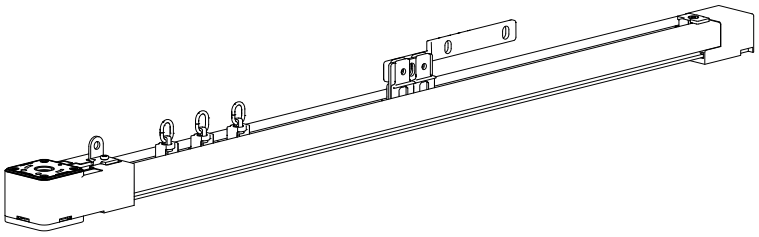
COMPLETE ASSEMBLY



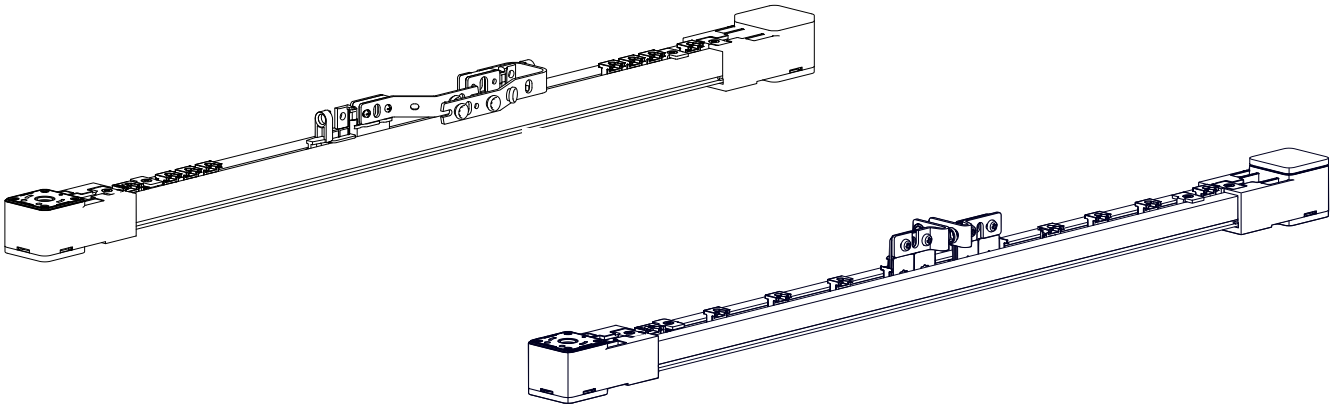
1. CENTRE DRAW | NON S-FOLD



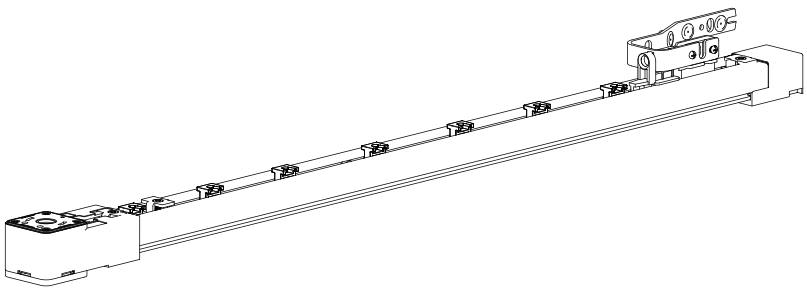
2. ONE WAY | NON S-FOLD



3. CENTRE DRAW | S-FOLD

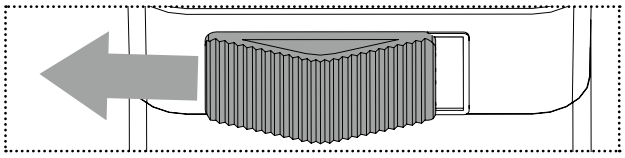


4. ONE WAY | S-FOLD

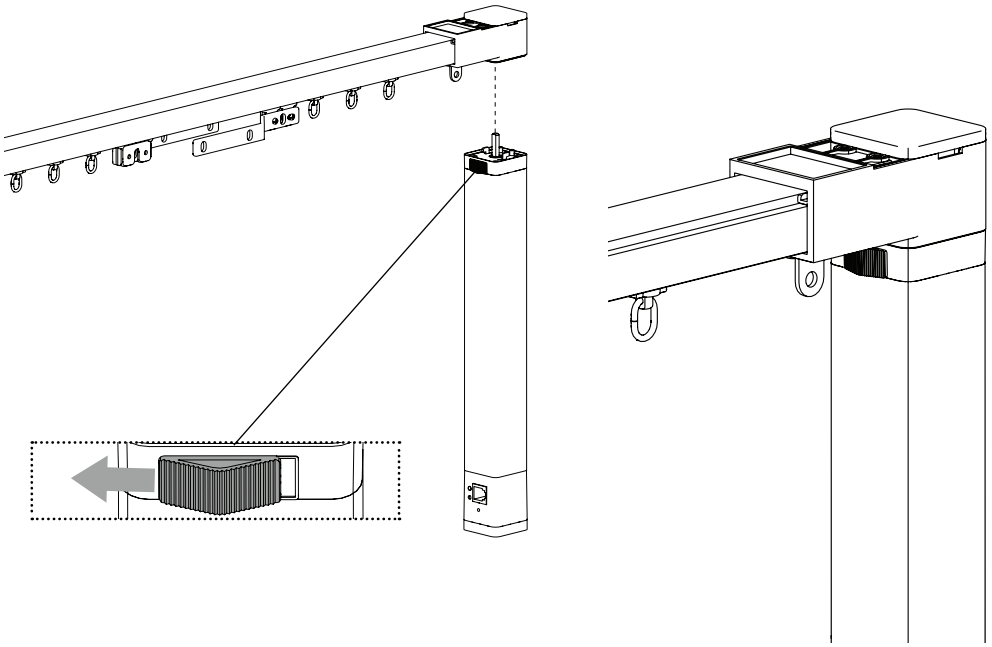


ATTACHING MOTOR TO DRIVE PULLEY

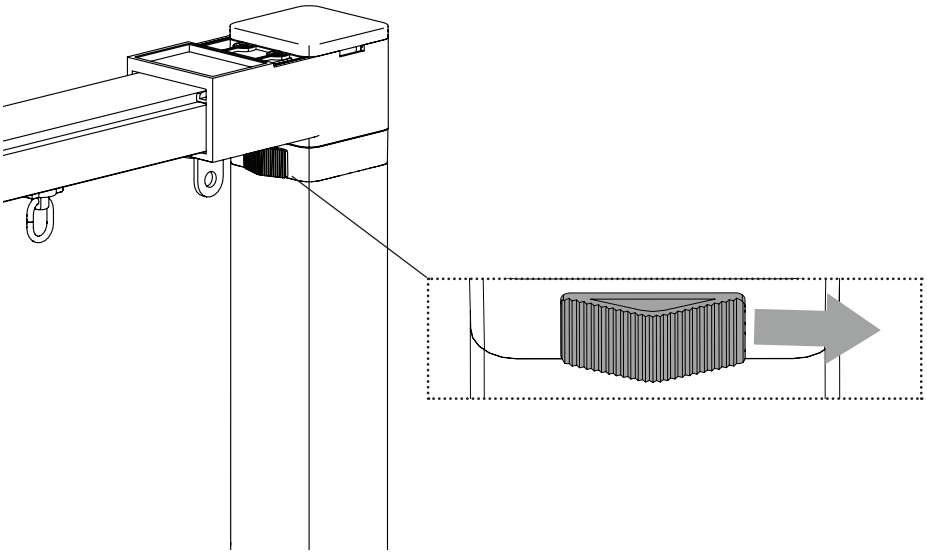
STEP 1 – SLIDE THE LOCK BUTTON FULLY LEFT AGAINST THE SPRING PRESSURE FORCE



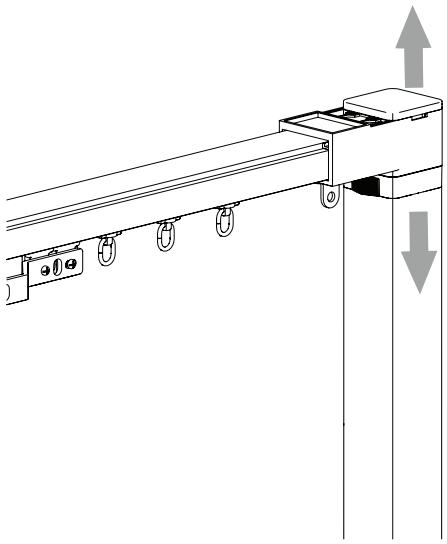
STEP 2 – ALIGN AND ENGAGE THE MOTOR WITH THE DRIVE PULLEY AS SHOWN.



STEP 3 – PUSH TO LOCK BUTTON FULLY TO THE RIGHT TO ENSURE THEY TWO ARE SECURELY ATTACHED.

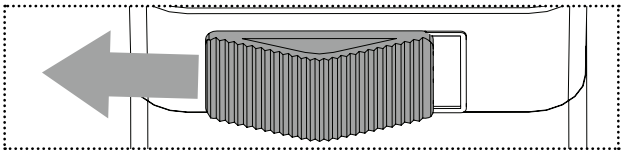


STEP 1 – CHECK THE MOTOR AND PULLEY ARE SECURELY ATTACHED BY TRYING TO PULL THEM APART

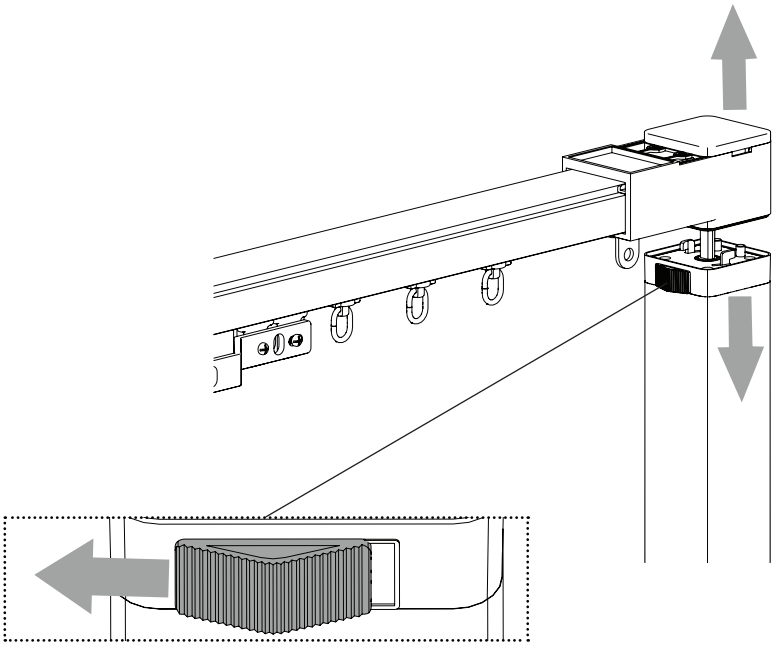


REMOVING THE MOTOR FROM THE DRIVE PULLEY

STEP 1 – SLIDE THE LOCK BUTTON FULLY LEFT AGAINST THE SPRING PRESSURE FORCE

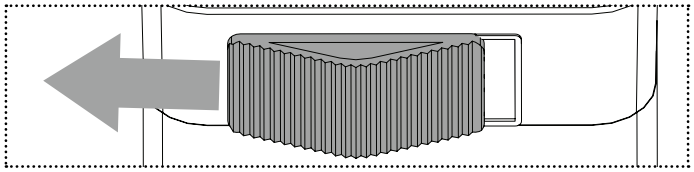


STEP 2 – PULL THE MOTOR AWAY FROM THE DRIVE PULLEY

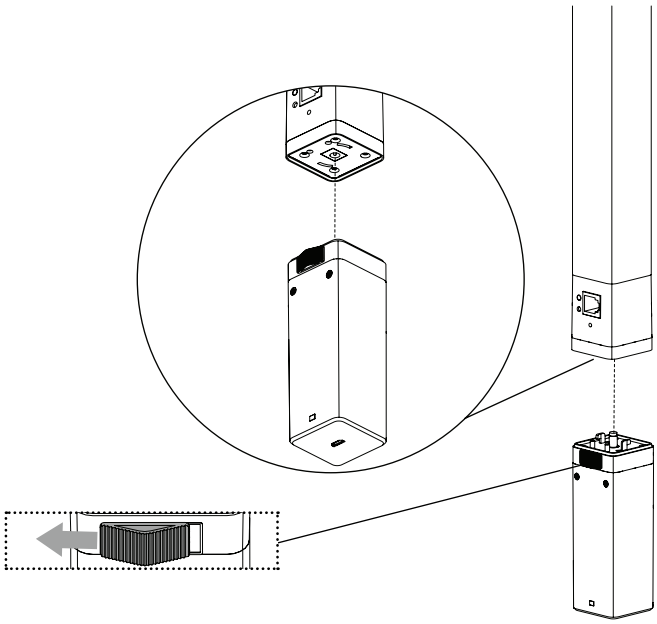


ATTACHING THE BATTERY OR AC MODULE TO THE MOTOR

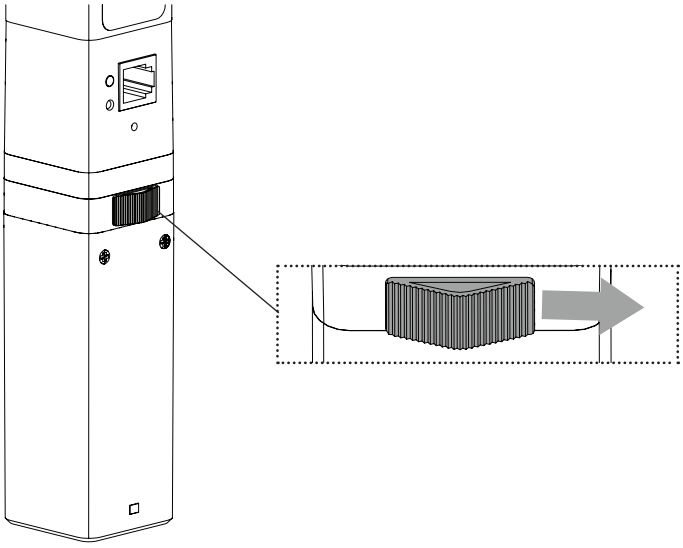
STEP 1 – SLIDE THE LOCK BUTTON FULLY LEFT AGAINST THE SPRING PRESSURE FORCE



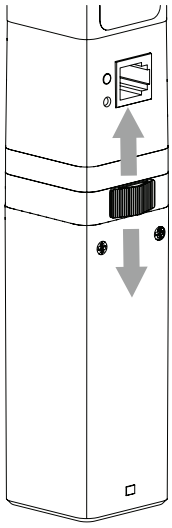
STEP 2 – ALIGN AND ENGAGE THE BATTERY OR AC MODULE WITH THE MOTOR AS SHOWN



STEP 3 – PUSH TO LOCK BUTTON FULLY TO THE RIGHT TO ENSURE THEY TWO ARE SECURELY ATTACHED.

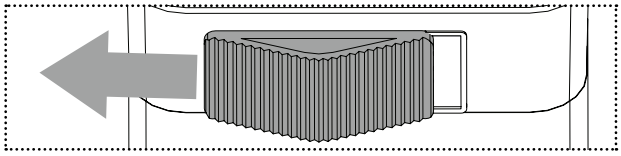


STEP 4 – CHECK THE MOTOR AND BATTERY (OR AC MODULE) ARE SECURELY ATTACHED BY TRYING TO PULL THEM APART

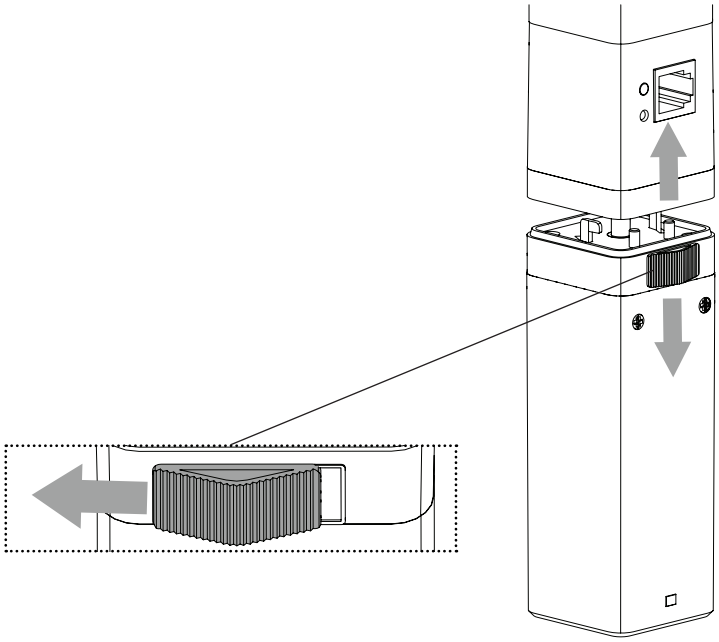


REMOVING THE BATTERY OR AC MODULE FROM THE MOTOR

STEP 1 – SLIDE THE LOCK BUTTON FULLY LEFT AGAINST THE SPRING PRESSURE FORCE

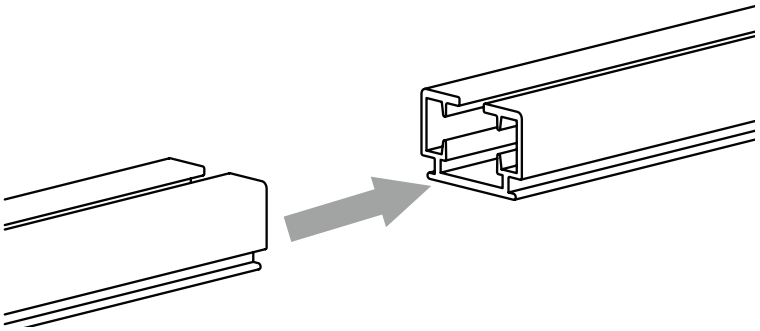


STEP 2 – PULL THE BATTERY OR AC MODULE AWAY FROM THE MOTOR

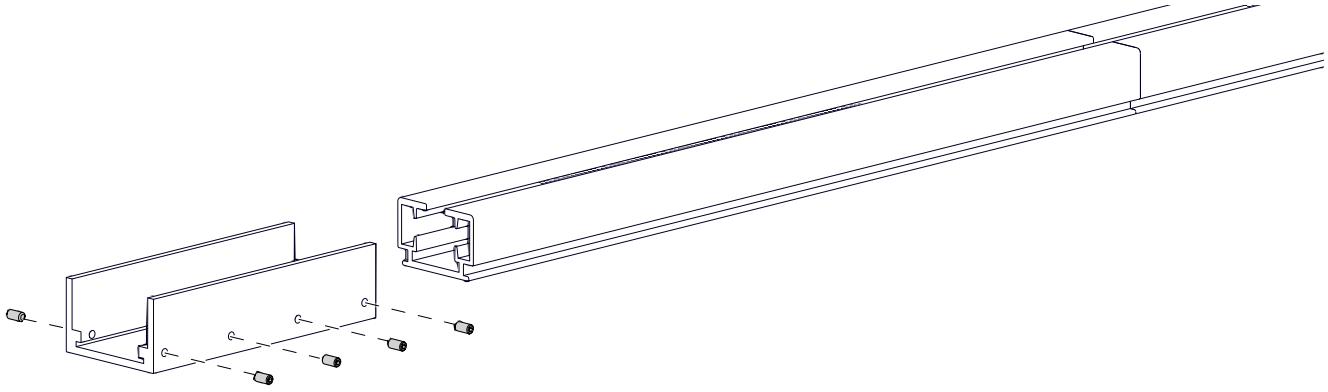


JOINER TRACKS FOR WIDER SPANS

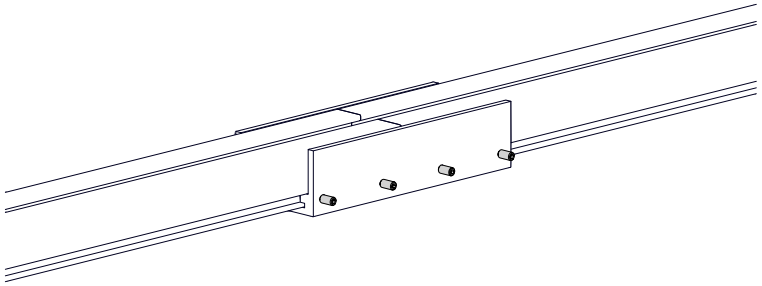
STEP 1 – JOIN BOTH CURTAIN TRACKS



STEP 2 – SLIDE JOINER OVER BOTH TRACKS



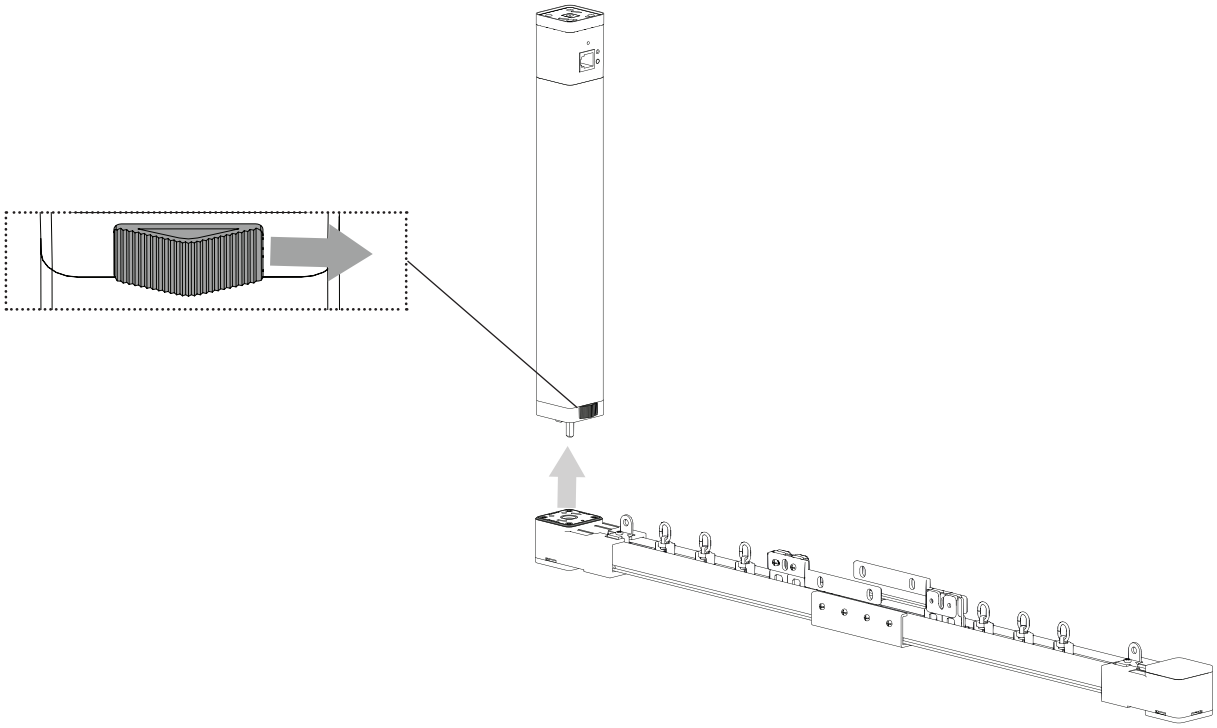
STEP 3 – FASTEN THE TRACK JOINER SECURELY TO THE CURTAIN TRACK



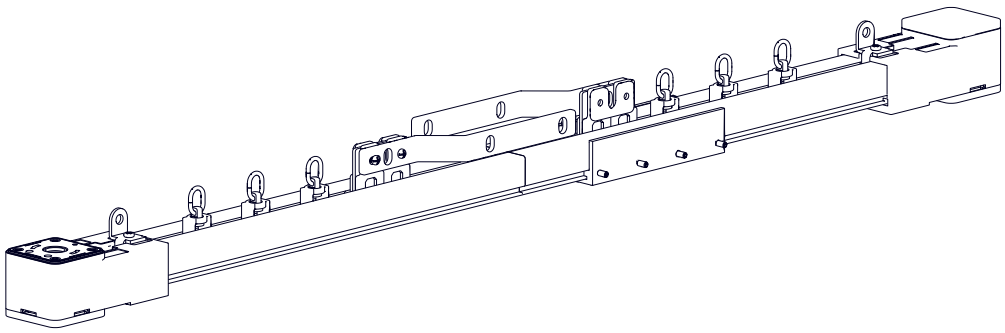
Note: Position the joiner symetrically about the join.

PREPARE FOR TRANSPORT

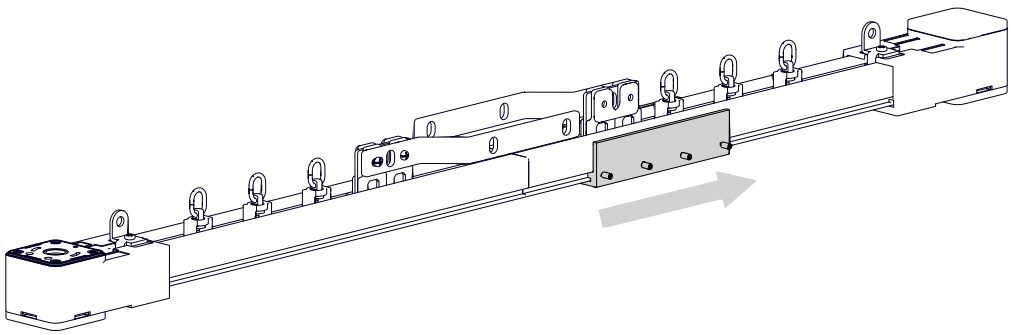
STEP 1 – REMOVE THE MOTOR IF ATTACHED FOR TRANSPORTING



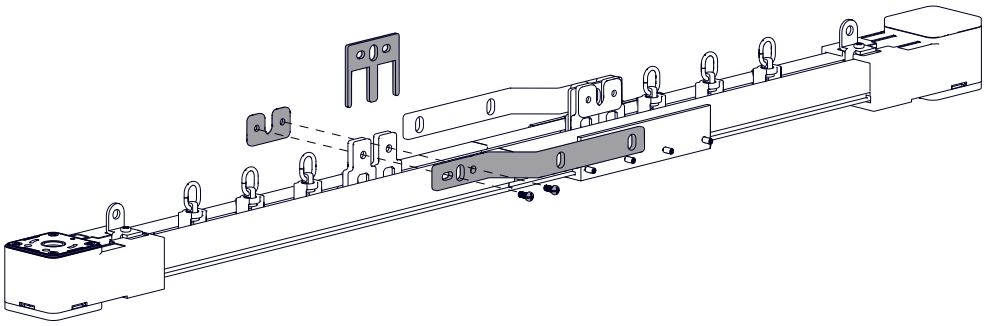
STEP 2 – PARTIALLY UNSCREW THE FASTENERS TO LOOSEN THE TRACK JOINER



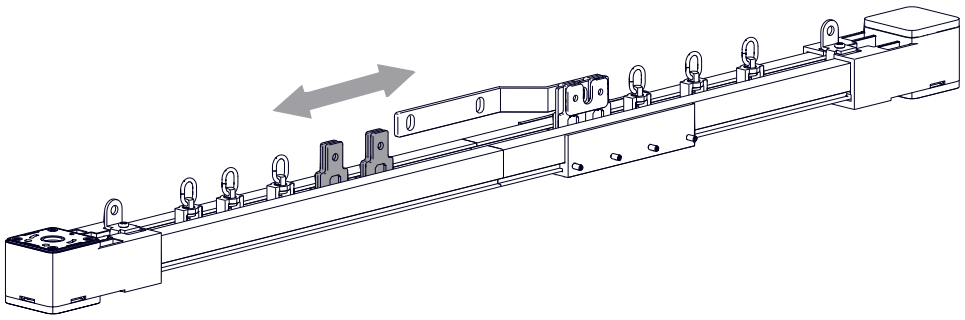
STEP 3 – SLIDE THE TRACK JOINER TO ONE TRACK. LIGHTLY FASTEN 1X SCREW TO HOLD THE TRACK JOINER IN PLACETRACK



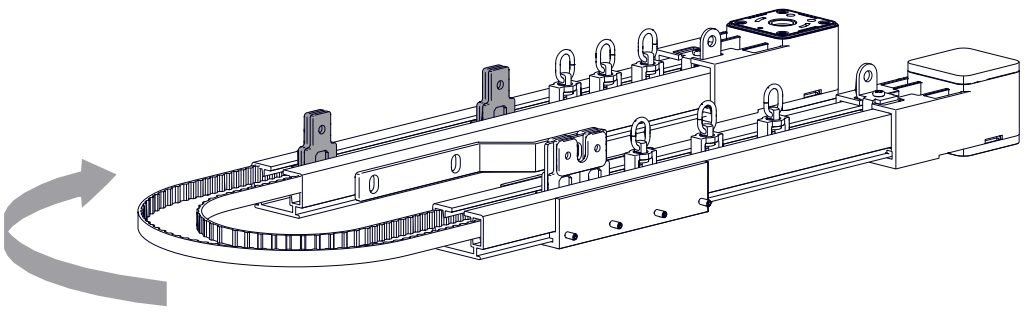
STEP 4 – DISASSEMBLE THE MASTER CARRIER THAT JOINS THE RUBBER BELT TOGETHER (UNSCREW THE 2 SCREWS ON THE MASTER CARRIER ON THE JOINER SIDE)



STEP 5 – SEPARATE THE MASTER CARRIER BODIES THAT WERE DISASSEMBLED IN STEP 1 AND SPREAD THE TWO CURTAIN TRACKS APART



STEP 6 – FOLD THE TRACK



PROBLEM	CAUSE	SOLUTION
MOTOR FAILS TO DRIVE MASTER CARRRIERS. MOTOR PRODUCES IRREGULAR NOISE	BELT TOO LOOSE	1. RESET THE MOTOR 2. REMEASURE AND CORRECT FABRICATION 3. ADJUST BELT FASTENER CLOSER TO EACH OTHER , THUS INCREASE TENSION IN THE BELT, ELIMINATING ANY SLACK.
	BELT TOO TIGHT	1. RESET THE MOTOR 3. REMEASURE AND CUT A NEW BELT
MOTOR CANNOT FIND CLOSING LIMIT	MOTOR LIMIT INCORRECTLY SET	1. RESET THE MOTOR
MASTER CARRIERS DO NOT CLOSE AT THE CENTRE	INCORRECT FABRICATION	REFER TO INSTALLATION INSTRCUTIONS FOR PARTICULAR INSTALLATION OPTION